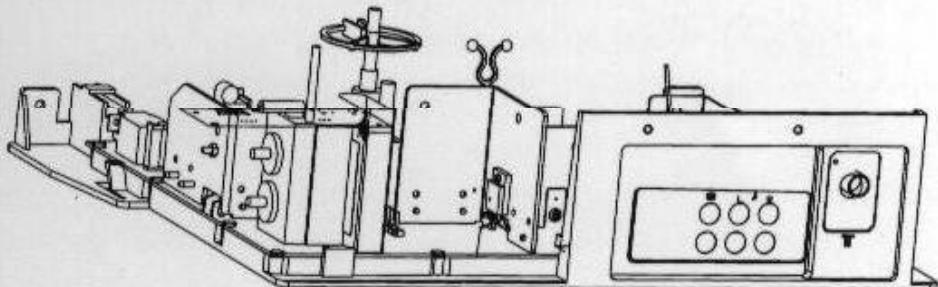


APEX

**COLOR TELEVISION
SERVICE MANUAL**

MODEL NO.: AT2002S/AT2002

CHASSIS NO.: CN-12C1



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SAFETY INSTRUCTIONS

WARNING: BEFORE SERVICING THIS CHASSIS, READ THE "X-RAY RADIATION PRECAUTION", "SAFETY PRECAUTION" AND "PRODUCT SAFETY NOTICE" INSTRUCTIONS BELOW.

X-RAY RADIATION PRECAUTION

1. The EHT must be checked every time the TV is serviced to ensure that the CRT does not emit X-ray radiation as result of excessive EHT voltage. The nominal EHT for this TV is 28.8 ± 0.8 KV at zero beam current (minimum brightness) operating at AC 120V. The maximum EHT voltage permissible in any operating circumstances must not exceed 31KV. When checking the EHT, use the High Voltage Check procedure in this manual using an accurate EHT voltmeter.
2. The only source of X-RAY in this TV is the CRT. To prevent X-ray radiation, the replacement CRT must be identical to the original fitted as specified in the parts list.
3. Some components used in this TV have safety related characteristics preventing the CRT from emitting X-ray radiation. For continued safety, replacement component should be made after referring the PRODUCT SAFETY NOTICE below.

SAFETY PRECAUTION

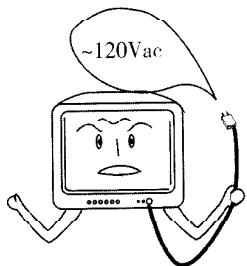
1. The TV has a nominal working EHT voltage of 27.5KV. Extreme caution should be exercised when working on the TV with the back removed.
 - 1) Do not attempt to service this TV if you are not conversant with the precautions and procedures for working on high voltage equipment.
 - 2) When handling or working on the CRT, always discharge the anode to the TV chassis before removing the anode cap in case of electric shock.
 - 3) The CRT, if broken, will violently expel glass fragments. Use shatterproof goggles and take extreme care while handling.
 - 4) Do not hold the CRT by the neck as this is a very dangerous practice.
2. It is essential that to maintain the safety of the customer all power cord forms be replaced exactly as supplied from factory.
3. Voltage exists between the hot and cold ground when the TV is in operation. Install a suitable isolating transformer of beyond rated overall power when servicing or connecting any test equipment for the sake of safety.
4. Replace blown fuses within the TV with the fuse specified in the parts list.
5. When replacing wires or components to terminals or tags, wind the leads around the terminal before soldering. When replacing safety components identified by the international hazard symbols in the circuit diagram and parts list, it must be the company-approved type and must be mounted as the original.
6. Keep wires away from high temperature components.

SAFETY INSTRUCTIONS (continued)**PRODUCT SAFETY NOTICE**

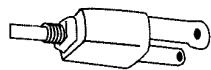
Many electrical and mechanical components in this chassis have special safety-related characteristics. These characteristics are often passed unnoticed by a visual inspection and the X-ray radiation protection afforded by them cannot necessarily be obtained by using replacements rated at higher voltages or wattage, etc. Components which have these special safety characteristics in this manual and its supplements are identified by the international hazard symbols in the circuit diagram and parts list. Before replacing any of these components read the parts list in this manual carefully. Substitute replacement components which do not have the same safety characteristics as specified in the parts list may create X-ray radiation.

PRECAUTIONS

Power Sources—The TV set should be operated only from the type of power source indicated on the TV set or as indicated in the Service Manual. If you are not sure of the type of power supply in your home, consult your sales person or your local power company. For TV sets designed to operate from battery power, or other sources, refer to the operating instructions.

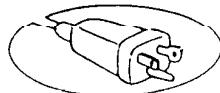


Grounding or Polarization—Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than the other. A grounding-type plug has two blades and a third grounding prong. The wide blade or the third prong is provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.

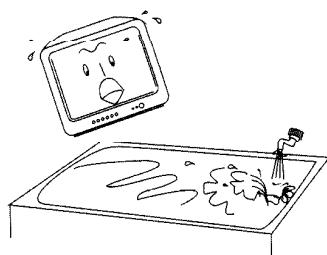


Wide blade
Lame grande
Cuchilla ancha

Alternate Warnings—A three-wire grounding type plug—a plug having a third (grounding) pin. This plug will only fit into grounding type power outlet.



Water and Moisture Warnings—Do not use the TV set near water—for example, near a bath tub, wash bowl, kitchen sink, or laundry tub; in a wet basement; or near a swimming pool; and the like. The TV set shall not be exposed to dripping or splashing and no objects filled with liquids, such as vases, shall be placed on the TV set.



Ventilation—Slots and openings in the cabinet are provided for ventilation and to ensure reliable operation of the TV set and to protect it from overheating, and these openings must not be blocked or covered. The openings should never be blocked by placing the TV set on a bed, sofa, rug, or other similar surface. This TV set should not be placed in a built-in installation such as a bookcase or rack unless proper ventilation is provided or the manufacturer's instructions have been adhered to.

SERVICE MANUAL

SPECIFICATIONS (AT2002S, AT2002)

Television system:	NTSC-M
Channel coverage:	VHF 2~13 UHF 14~69
	CABLE TV: MID BAND (A-8~A-1, A~I) SUPER BAND (J~W) HYPER BAND (AA~ZZ, AAA, BBB) ULTRA BAND (65~94, 100~125)
Channels preset:	181
Antenna input:	75Ω (unbalanced)
Picture tube:	Effective screen dimensions: 406mm×305mm (15.98×12.01 in.) (Approx.)
Audio output:	2W+2W (for AT2002S only); 2W×2 (for AT2002 only) (THD≤7%)
Power source:	~120Vac 60Hz
Weight:	25kg (55 lbs) (Approx.)
Dimensions (W/H/D):	566×450×477mm (22.28×17.72×18.78 in.) (Approx.)
Packing dimensions (W/H/D):	640×531×540mm (25.20×20.91×21.26 in.) (Approx.)
Rated power consumption:	~90W

Designs and specifications are subject to change without notice.

KEY ICS AND ASSEMBLIES

Table 1 Key ICs and Assemblies

Serial No.	Position No.	Model No.	Function Description
1	N101	LA76814	Small signal processor
2	N301	LA7840	Vertical output circuit
3	N503	L7805	Tri-terminal regulator
4	N181	TDA7057AQ	Sound power amplifier
5	D701	LC86F3248A	Microcontroller
6	D702	AT24C08	EEPROM
7	MS181	MS2470AP	Analog switch circuit
8	U101	TDQ-3B8/136-F	Tuner

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS

CN-12C1 chassis comprises a LA76814 (N101) small signal processor, TDA7057AQ (N181) sound power amplifier, LA7840 (N301) vertical output circuit, M52470AP (NS181) TV/Video switch circuit, LC86F3248A (D701) microcontroller, AT24C08 (D702) EEPROM and discrete components including a horizontal output circuit, video amplifier and power circuit as shown in Fig.1. The following give descriptions of signal flow process of AT2002S according to different channels in the LA76814 small signal processor. For signal process of AT2002, refer to AT2002S'.

1. Common Channel

The common channel includes a tuner, IF filter circuit, PIF amplifying circuit and audio/video separating circuit.

In accordance with Fig.1 and the circuit diagram, the RF TV signal received by the antenna is tuned, high-frequency amplified and converted in U101 tuner to develop a PIF signal (38MHz) and SIF signal (33.5MHz). Then the two signals are sent to Z101 surface acoustic wave filter for IF filtering after IF amplified by V101 pre-PIF amplifier and compensating insertion loss of the SAW filter and to the PIF amplifier through N101's Pin5 and Pin6.

In N101 the IF signal is separated out a video signal as well as a second SIF signal (4.5MHz) after multipolar amplified by the IF amplifier through PLL video detecting (see Block Diagram of LA76814). After externally connecting Pin48 and Pin49 of N101 to L201 tuning loop of VCO phase-locked loop, and Pin47, Pin50 to the low-pass filter of phase-locked loop APC formed of C239, C242, C244, R219 and R220, video signals are separated from the two generated signals by the inner trap and output in two ways. One set is output from N101's Pin46 to Pin9 of NS181 TV/Video switch circuit. Another set is output from N101's Pin52 to the audio channel. So TV signal processing in common channel has been completed.

An AGC circuit is also set in the common channel to ensure the TV normal operation even with too strong or too weak signal reception. Externally connect N101's Pin3 to C204 filter capacitor of IFAGC and Pin4 to the output terminal of RFAGC. RFAGC control voltage is sent to the AGC terminal of U101 tuner to control gain of HF amplifier.

A set of carrier frequency signal (38MHz) is also output from VCO of the PLL video detecting circuit to the AFT circuit by which AFT voltage is generated and output from N101's Pin10 to Pin14 of D701 microcontroller, used for auto program and fine tune of tuner.

2. Sound IF Circuit (See System Block Diagram of LA76814)

The second SIF FM signal output from N101's Pin52 is filtered out part of video signal by the T high pass filter comprising C240, C241 and L240, then buffer amplified by the V231 emitter follower, coupled by C235, finally sent into the audio channel in N101 through N101's Pin54.

The second SIF signal in N101 is further separated out through the band pass filtering, then audio signals is generated from the FM signals after through amplitude-limited amplifying, PLL discrimination and output in two ways after low-pass filtered by the deemphasis circuit: In one way the signal is output from N101's Pin2 (suitable for AT2002S/AT2002 as the volume control is performed in TDA7057AQ); in another way, the signal is switched over with external audio signal input from N101's Pin51 through volume control and audio amplifying, then output from N101's Pin1. Externally connect N101's Pin53 to the APC low pass filter incorporating C234, C236 and R217 of the PLL discriminator, and Pin2 to the

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

C202 deemphasis capacitor.

The TV audio signal output from N101's Pin2 is coupled by CS830 to Pin15 and Pin22 of NS181 switch circuit.

3. TV/Video Switch Circuit

The TV/Video switch circuit in this chassis mainly comprises a M52470AP analog switch circuit and TV/ Video switch circuit in N101. From the circuit diagram, we can see that the TV video signal from N101's Pin46 is sent to NS181's Pin9, video signal from the AV1 or AV3 terminals to NS181's Pin7, video signal from the AV2 terminals to NS181's Pin5, chroma signal from the S-VIDEO terminal to NS181's Pin3 and luminance signal from the S-VIDEO terminal to N101's Pin42 respectively.

Through switchover, the video signals from NS181's Pin9, Pin7, Pin5 and Pin3 output composite video signals or chroma signal of the S-VIDEO terminal in three ways: In one way, the signal is sent into N101 through N101's Pin44 after divided by RS887 and RS888 and coupled by CS829A, of which the composite video signal is sent into the luminance channel, chroma channel and sync separator after switched with the luminance signal input from Pin42, or the chroma signal from the S-VIDEO terminal is sent into the chroma channel through N101's Pin42 and luminance signal from the S-VIDEO terminal is directly sent into the luminance channel and sync separator through N101's Pin42 after coupled by CS810. In another way, the signal is output in two ways after buffered by VS812: One set to the video output terminals and another set to D701's Pin19.

The TV audio signal is output from N101's Pin2 to NS181's Pin15 and Pin22, L/R audio signals from the AV1 or AV3 terminals are sent to NS181's Pin14 and Pin21 respectively, L/R audio signals from the AV2 terminals are sent to NS181's Pin13 and Pin20 respectively, and L/R audio signals from the S-VIDEO terminal are sent to NS181's Pin12 and Pin19 respectively through the AV2 terminals, all of which are output from Pin1 and Pin11 of NS181 in two ways after switched over by NS181: One set is sent to the audio power amplifier and another set is output from the audio terminals after buffered by VS814 and VS816.

NS181 TV/Video switch circuit is controlled by the level output from NS181's Pin4 and Pin6. Refer to Table 8 about the control relation.

4. Sound Power Amplifier

The sound power amplifier comprises a TDA7057AQ (N181). The two sets of audio signals from Pin1 and Pin11 of NS181 are input to N181's Pin3 and Pin5 and output from N181's Pin8, Pin10, Pin11 and Pin13 through BTL power amplifying, driving speakers to output sound.

Through integrating filtered by R183 and C181 and level conversion of R788 and R182, width pulse output from Pin5 of the D701 microprocessor is processed into DC volume control voltage, which is sent to N181's Pin1 and Pin7 (volume control terminals) to finish volume control. When Pin2 of the D701 microcontroller outputs high level, change output level of N181's Pin1 and Pin7 to low through V800 saturation and conducting, thus mute control completed. The power-off mute circuit incorporates V813, VD813, C821, R815 and R816.

5. Video Signal Processor

The video signal processor incorporates a luminance channel, chroma channel and video amplifier. The

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

luminance channel, all in LA76814, mainly includes a clamping circuit, video switch circuit, chroma trap, luminance delay, peaking coring circuit, black level stretcher, contrast control circuit and luminance control circuit. The chroma channel, all in LA76814, mainly includes an ACC circuit, killer identification circuit, sub-carrier restorer, NTSC color difference demodulator, color difference switch, 1H baseband delay line, color difference matrix, primary color matrix and RGB circuit, all of which are controlled by the I²C bus.

The TV/Video switch circuit shifts to output a composite video signal to N101's Pin44 which is sent to the chroma/luminance channels in two ways after through clamp DC level restoration and switchover of the video switch circuit: One set of signal is filtered out a chroma signal by the color band pass filter and sent into the chroma channel; another set is filtered out a luminance signal by the color trap and sent into the luminance channel. If the TV/Video switch circuit is shifted to the S-VIDEO mode, the chroma signal is input to N101's Pin 44 and luminance signal to Pin42, and then two kinds of signals are sent into the chroma and luminance channels respectively after switched by the video switch circuit. In the luminance channel, the luminance signal is sent to the primary matrix circuit through delay and definition control. Externally connect Pin45 of N101 to the filter comprising C246 and R225 in the black level detector.

Through ACC amplifying and NTSC color difference demodulation, the chroma signal in the chroma channel is restored to two color difference signals: R-Y and B-Y, which are sent to the color difference matrix to restore to a G-Y color difference signal through 1H baseband delay. Then the three kinds of color difference signals are sent into the primary color matrix together with the luminance signal to restore to three primary color signals: R, G, B. Externally connect N101's Pin 35 to the C260 filter capacitor in the auto killer circuit, Pin36 to the filter incorporating C254, C256 and R235 in the APC sub-carrier restorer, Pin38 to the G201 3.58MHz crystal oscillator in the sub-carrier restorer, Pin39 to the C274 filter capacitor in the ACC circuit respectively. When N101's Pin17 outputs high level, three primary colors signals output from the matrix circuit mix with the character primary colors input from Pin14, Pin15 and Pin16 of N101, which then are output from Pin19, Pin20 and Pin21 of N101 through white balance calibration to the video amplifier to drive the CRT to display pictures.

The video amplifier incorporates discrete components, including V901, V902 and V903 video amplifying transistors, a DC bias regulator incorporating V905, D904, D905, R909, R910, R911 and R912 and bleeding power-off spot killer incorporating V904, D906, C906, C907 and R913.

6. Scan Circuit

The scan circuit includes a scan previous stage circuit, vertical output circuit and horizontal output circuit. The scan previous stage located in LA76814, a dividing scan circuit, comprises a horizontal oscillator, horizontal divider, AFC1, AFC2, phase shifter, line drive, field divider, sawtooth former, line/field sync.

The horizontal oscillator in N101 is a 4MHz (256f_H) voltage-controlled oscillator whose free oscillating frequency is controlled by the R245 resistor externally connected to Pin29 by means of the bus data adjustment. To reach horizontal sync, the AFC1 phase discriminator controls the voltage-controlled oscillator. After the AFC1 comparing frequency and phase of the horizontal frequency pulse output from the horizontal divider to those of the horizontal sync pulse from the sync separator, two error voltages directly proportional to pulse phase difference are generated to control sync of the voltage-controlled oscillator. Externally connect N101's Pin26 to AFC1's low pass filter comprising C228, C230 and R211.

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

4MHz oscillating pulse strictly locked by the AFC1 outputs a horizontal frequency pulse signal to the horizontal phase shifter controlled by the AFC2 phase discriminator after divided by the horizontal divider. After the AFC2 comparing the horizontal frequency signal (used as a reference signal) output from the horizontal divider to horizontal flyback pulse input from Pin28, an error voltage directly proportional to the phase difference is generated to control phase shift capacity of the phase shifter and perform calibration of horizontal center.

After properly amplified through calibration of the horizontal center, the horizontal frequency pulse is output from N101's Pin27 to V431 line drive for pulse amplifying and shaping. After coupled by T431 line drive transformer, amplified and controlled by the horizontal output circuit, horizontal sawtooth current is generated in the horizontal deflection yoke, finally a scan field changing vertically is formed to control the electronic beams in CRT and complete horizontal scan. In the horizontal output stage, V432 is a horizontal output transistor including a damping diode, C435, C436 and C437 are flyback capacitors, T432 is a flyback transformer, C442 is a S correction capacitor, L406 is a horizontal linearity inductor, L441 is a horizontal amplitude inductor and H-DY is a horizontal deflection yoke.

During normal operation, the horizontal output circuit also develops horizontal flyback pulse with amplitude of nearly 1KV, which is voltage-dropped by T432 flyback transformer in two ways. In one way, T432's Pin10 outputs filament voltage. Later the flyback pulse is processed into high voltage, focus voltage, screen voltage through step-up, high-voltage pulse rectifying and filtering. All of the four voltages are supplied to the CRT. In another way, the horizontal flyback pulse output from Pin1 of T432 is processed into +190V DC voltage for the video amplifier after pulse-rectified by VD555A and filtered by C401. T432's Pin3 outputs the dropped horizontal flyback pulse to N101's Pin28 (one way) and D701's Pin21 (another way). Externally connect T432's Pin7 to C422, R424, R423, VD405, VD403 and C444 in ABL circuit.

In N101, horizontal frequency pulse signal output from the horizontal divider is also sent into the vertical divider to develop a vertical frequency pulse signal through vertical division. To reach vertical sync, the vertical divider is also controlled by vertical sync pulse output from the sync separator. The vertical frequency pulse signal is sent to the sawtooth former for sawtooth transformation to develop vertical sawtooth voltage which is output from N101's Pin23 to the vertical output stage circuit. Externally connect N101's Pin24 to C220 and C222 filter capacitors of the ALC circuit.

The horizontal output stage consists of a LA7840 (N301). Vertical sawtooth voltage from N101's Pin23 is input from N301's Pin5 to Pin2 through power amplification, and then sent to the vertical deflection yoke to develop vertical frequency sawtooth current. By this means, a scan magnetic field changing horizontally is formed to control electronic beams in the CRT and complete vertical scan. N301's Pin4 functions as an in-phase input terminal for the vertical output stage. This TV is equipped with a DC bias circuit incorporating R301, R301A and C321 to regulate the operation point. N301's Pin6 functions as a +24V supply voltage input terminal, Pin3 as a +48V pump supply voltage input terminal, and Pin7 as a vertical flyback pulse output terminal. C301, C304, C306, R304, R305, R307, R313 and R314 are formed into a vertical DC/AC negative feedback circuit, of which DC negative feedback is used for regulating the operation point and AC negative feedback for improving vertical linearity.

Refer to Fig. 2 about the signal process of AT2002, Fig. 3 about the block diagram for CN 12C1 chassis supply voltage system and Fig.4 about the block diagram for the remote control structure.

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

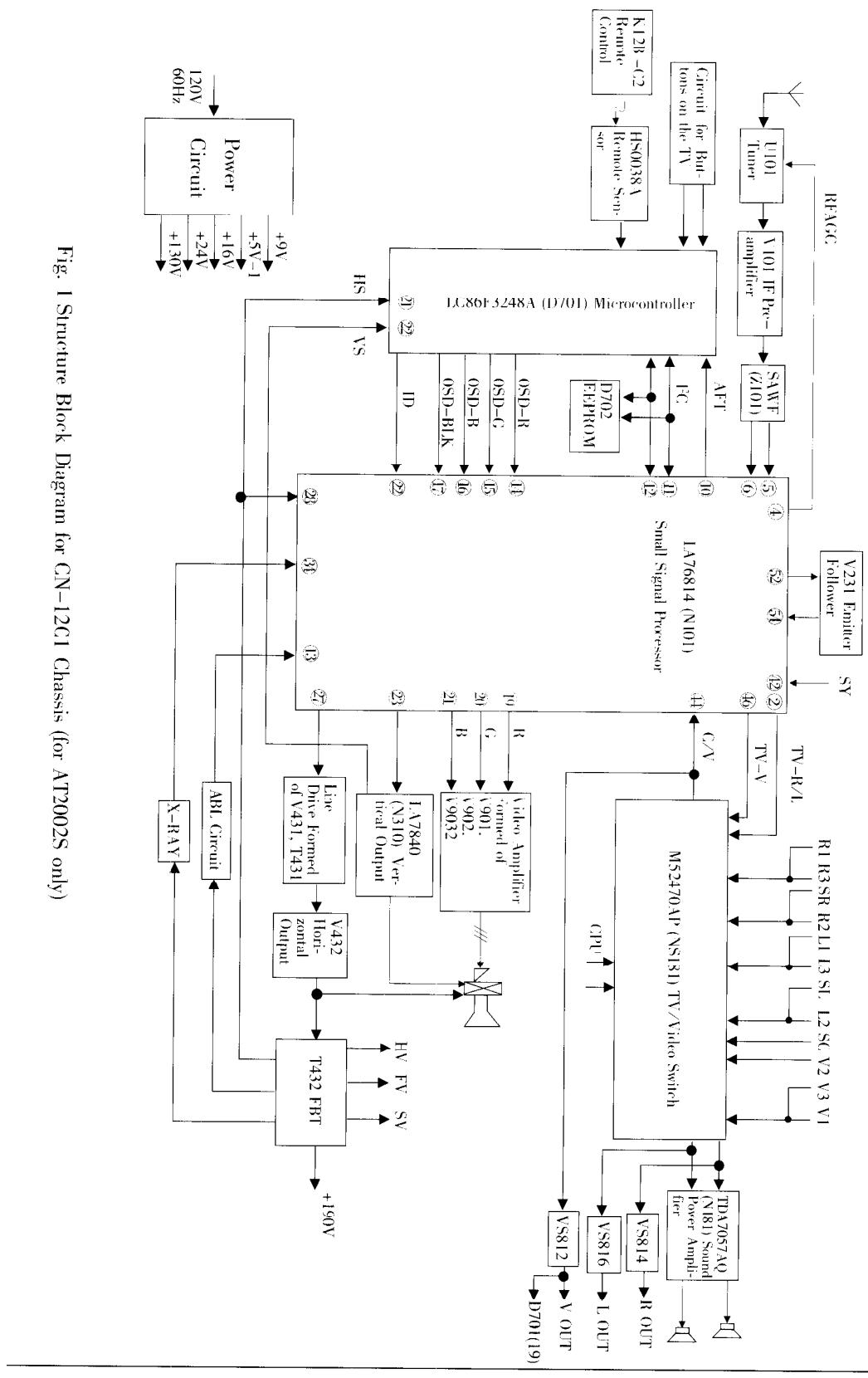


Fig. 1 Structure Block Diagram for CN-12C1 Chassis (for AT2002S only)

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

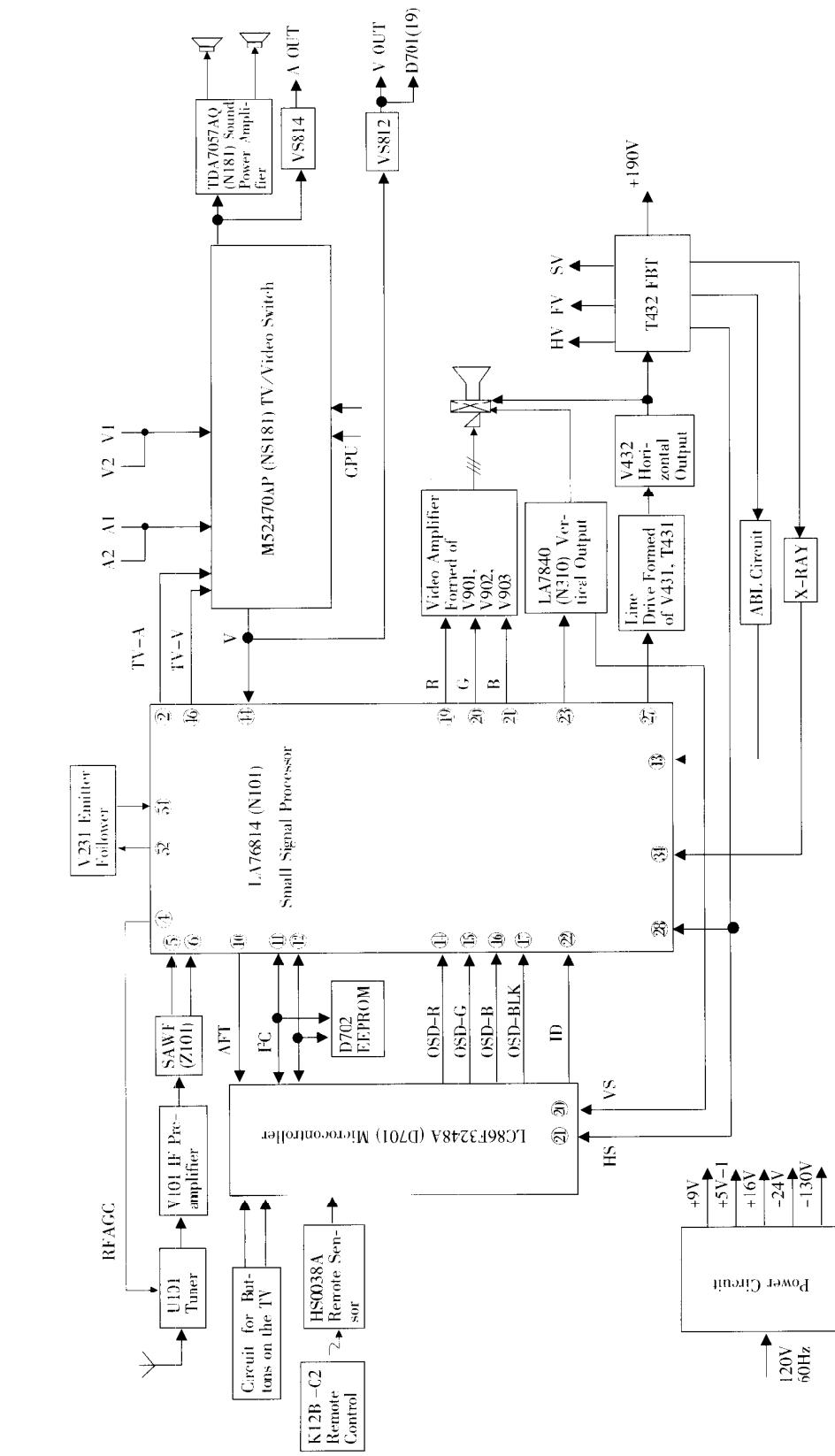


Fig. 2 Structure Block Diagram for CN-12C1 Chassis (for AT2002 only)

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

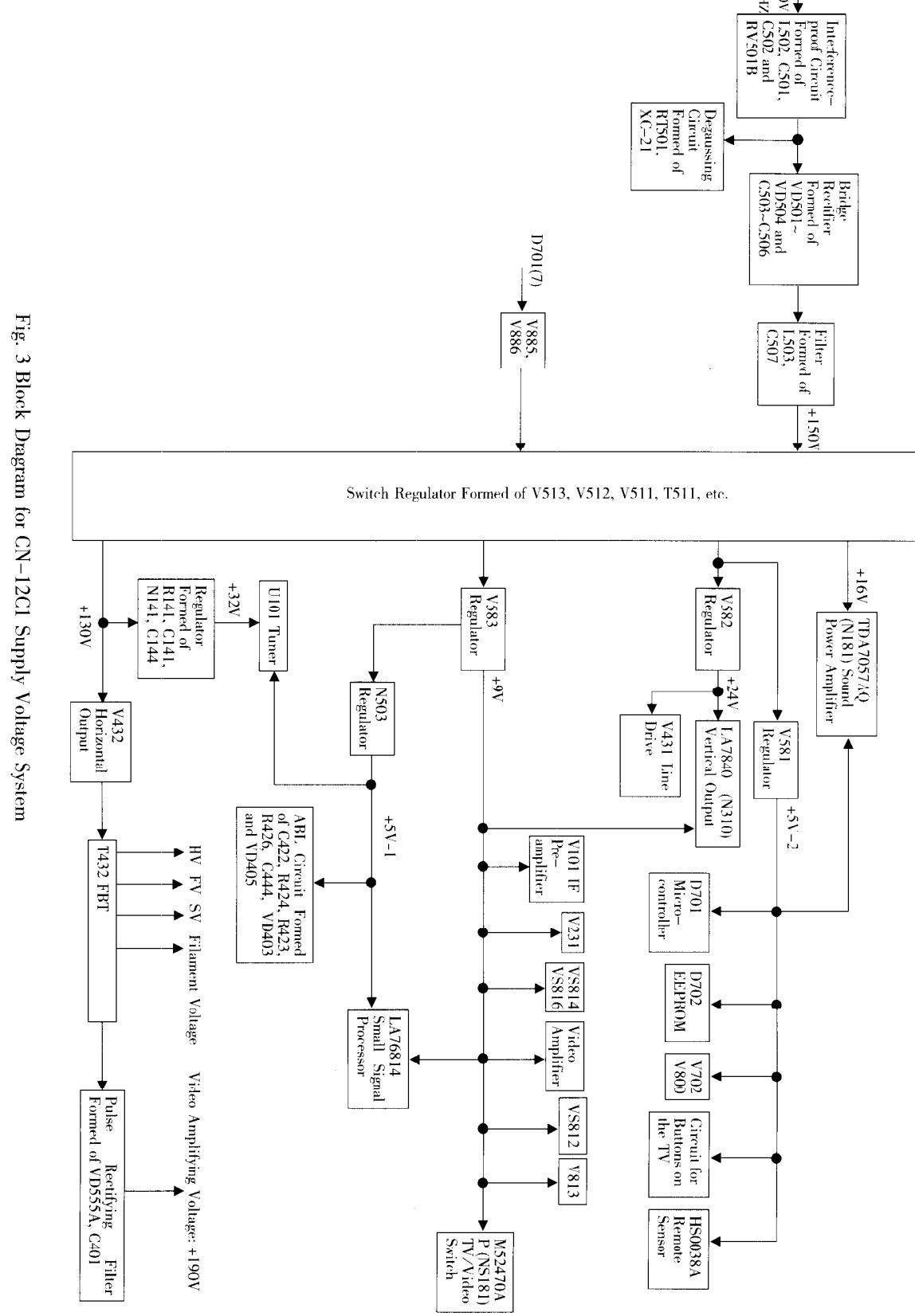


Fig. 3 Block Diagram for CN-12C1 Supply Voltage System

SIGNAL PROCESS AND SYSTEM BLOCK DIAGRAMS (continued)

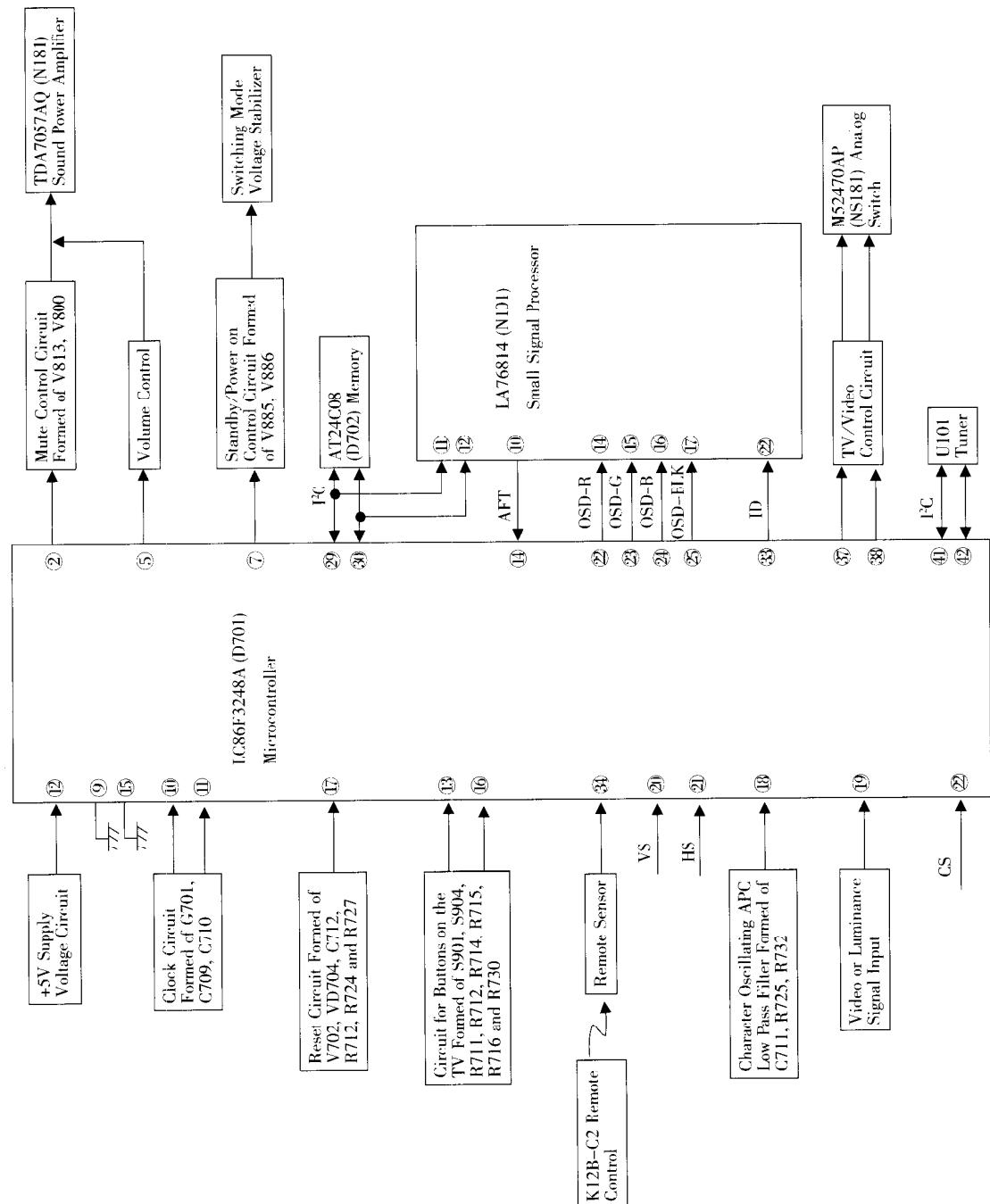


Fig. 4 Block Diagram for CN-12C1's Remote Control Structure

IC DATA AND WAVEFORMS OF KEY POINTS

LA76814 Small Signal Processing IC

1. Introduction of LA76814 IC

LA7684 is a NTSC-M only system color TV specific monolithic IC developed by SANYO Co., which is controlled by Inter IC Bus. LA76814 includes a IF processing circuit, a luminance and chroma signal processing circuit, horizontal/frame scanning small signal processing circuit etc. It has following features.

*Number of external component adjustments reduced by the use of an I²C bus and by reducing the number of on-board rheostats.

An I²C bus is used for controlling this IC, and this allows the number of adjustment that require trimmers on the printed circuit board to be reduced.

*Number of adjustments reduced by the adoption of adjustment-free technology. The VCO coil adjustment and the AFT coil adjustment are now handled by adjustment-free technology.

*Number of external components reduced by the adoption of circuit technologies.

-S-TRAP, S-BPF

The sound trap and sound bandpass filter circuits, which were previously implemented using external components, are now provided on chip.

-Horizontal oscillator element

The horizontal oscillator element, which was previously an external component is now provided on chip.

-Single crystal operation provided by DDS technology

The functions of the two or three crystal oscillator elements previously required for color demodulation can now be handled by a single crystal oscillator element due to the adoption of DDS technology.

IC DATA AND WAVEFORMS OF KEY POINTS

2. Block Diagram

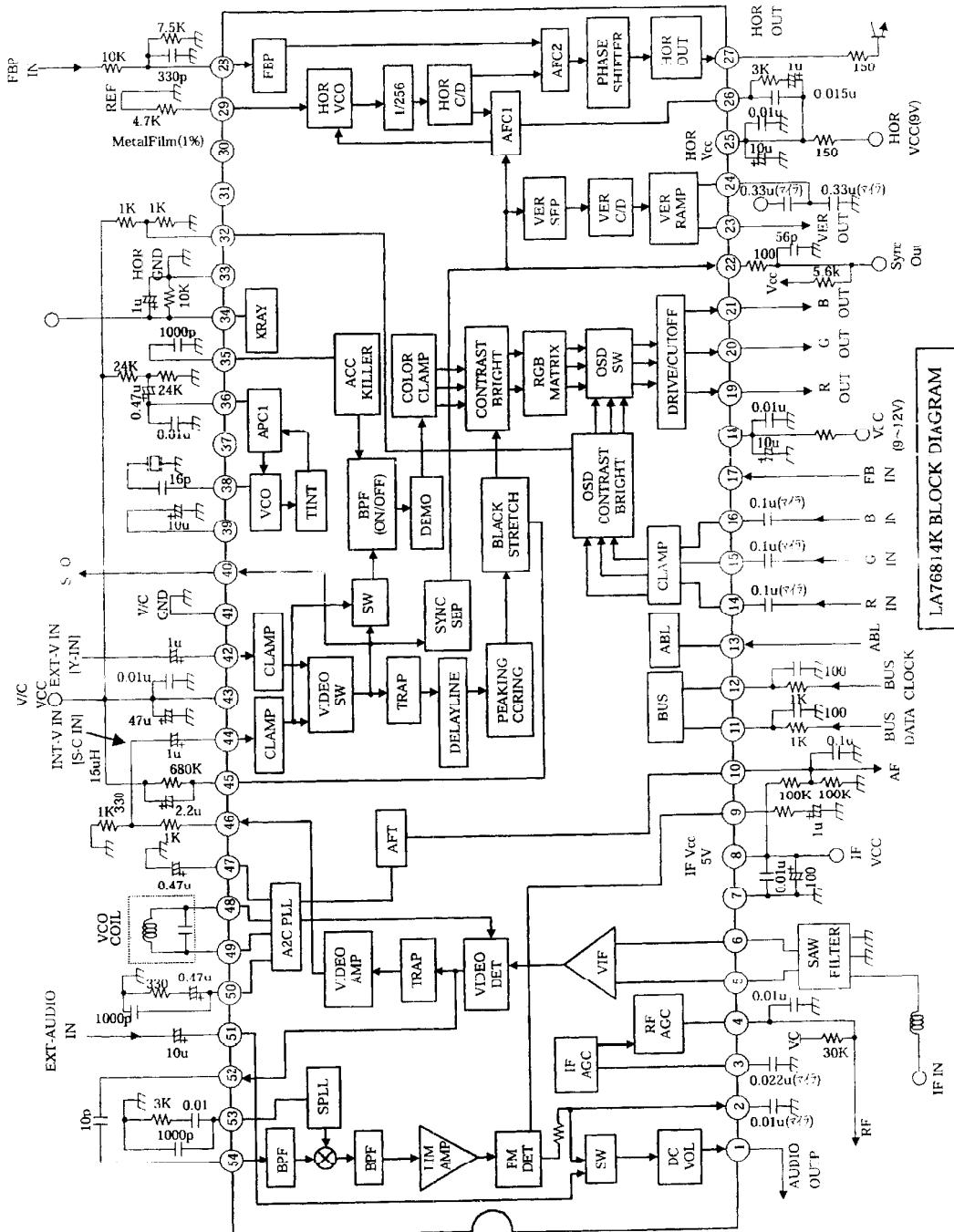


Fig. 5

LA76814K BLOCK DIAGRAM

3. Refer to Table 2 about Functions and Service Data of LA76814's Pins.

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

TDA7057AQ (N181)

2x8W Stereo BTL Audio Output Amplifier with DC Volume Control

1. Features

- DC volume control
- Few external components
- Mute mode
- Thermal protection
- Short-circuit proof
- No switch-on and switch-off clicks
- Good overall stability
- Low power consumption
- Low HF radiation
- ESD protected on all pins.

2. General Description

The TDA7057AQ is a stereo BTL output amplifier with DC volume control. The device is designed for use in TVs and monitors, but is also suitable for battery-fed portable recorders and radios.

Missing Current Limiter (MCL)

A MCL protection circuit is built-in. The MCL circuit is activated when the difference in current between the output terminal of each amplifier exceeds 100 mA (typical 300 mA). This level of 100 mA allows for single-ended headphone applications.

3. Block Diagram

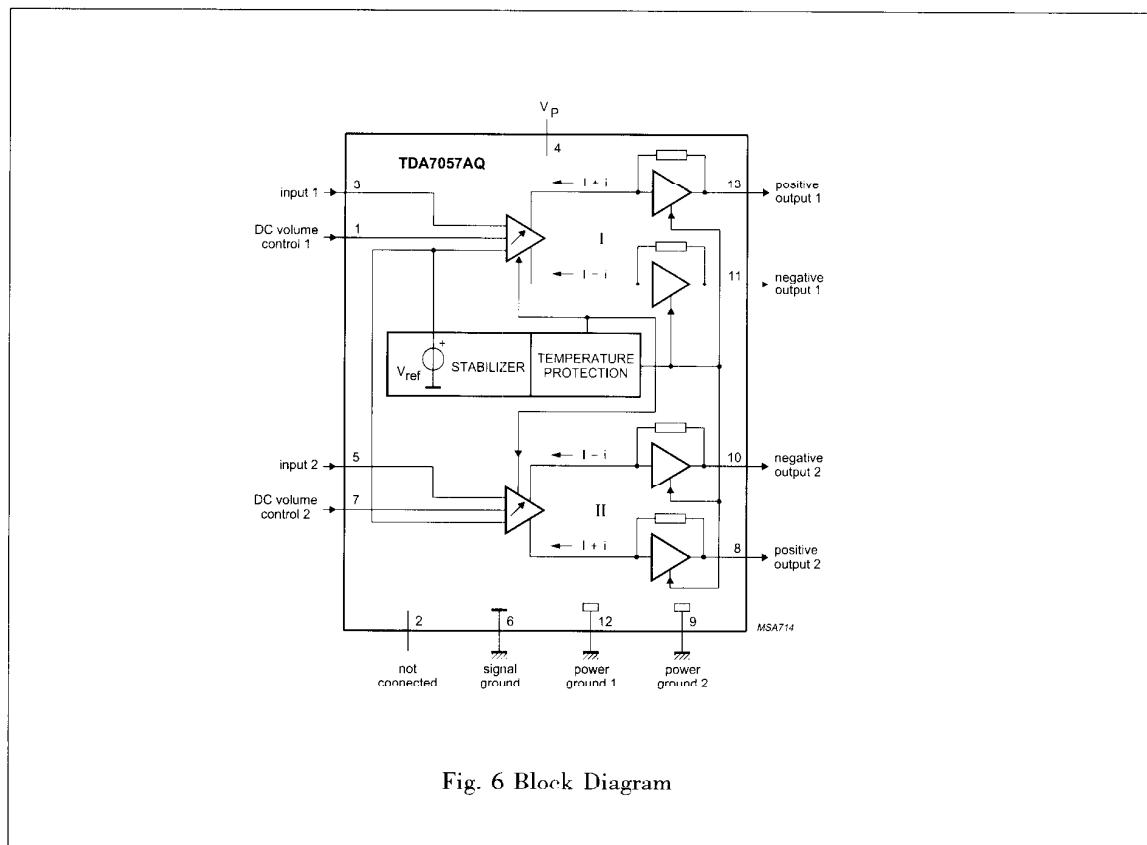


Fig. 6 Block Diagram

4. Refer to Table 3 about Functions and Service Data of TDA7057AQ's Pins.

IC DATA AND WAVEFORMS OF KEY POINTS (continued)**LC86F3248A (D701)****8-Bit Single Chip Microcontroller****1. Overview**

The LC863264/56/48/40A are 8-bit single chip microcontrollers with the following on-chip functional blocks:

- CPU: Operable at a minimum bus cycle time of 0.42 μ s
- On-chip ROM capacity
- Program ROM: 64K/56K/48K/40K bytes
- CGROM: 16K bytes
- On-chip RAM capacity: 640 bytes
- OSD RAM: 352x9 bits
- Closed-Caption TV controller and the on-screen display controller
- Closed-Caption data slicer
- Four channelsx8-bit AD Converter
- Three channelsx7-bit PWM
- Two 16-bit timer/counters, 14-bit base timer
- 8-bit synchronous serial interface circuit
- IIC-bus compliant serial interface circuit (Multi-master type)
- ROM correction function
- 16-source 10-vectored interrupt system
- Integrated system clock generator and display clock generator

Only one Xtal oscillator (32.768kHz) for PLL reference is used for both generators

TV control and the Closed Caption function

All of the above functions are fabricated on a single chip.

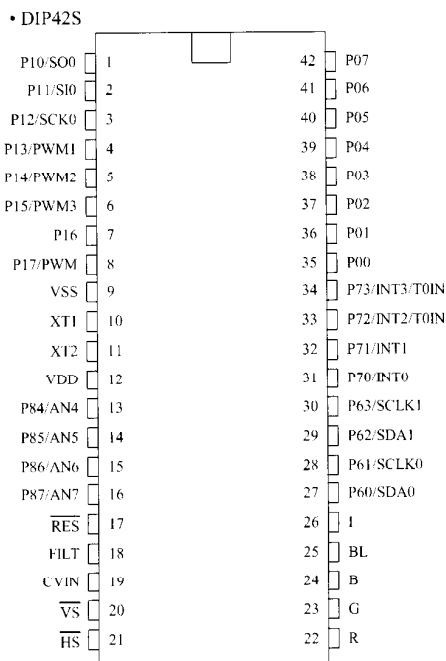
2. Terminal Assignment Layout

Fig. 7

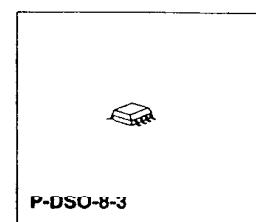
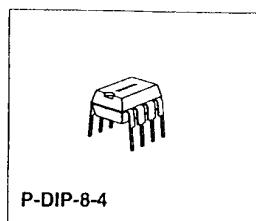
3. Refer to Table 4 about Functions and Service Data of D701's Pins.

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

AT24C08 (D702) EEPROM

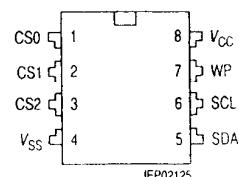
1. Features

- Data EEPROM internally organized as 1024/2048 bytes and 64/128 pages×16 bytes
- Page protection mode, flexible page-by-page hardware write protection
- Additional protection EEPROM of 64/128 bits, 1 bit per data page
- Protection setting for each data page by writing its protection bit
- Protection management without switching WP pin
- Low power CMOS
- $V_{CC}=2.7$ to $5.5V$ operation
- Two wire serial interface bus, I²C-Bus compatible
- Filtered inputs for noise suppression with Schmitt trigger
- Clock frequency up to 400 kHz
- High programming flexibility
- Internal programming voltage
- Self timed programming cycle including erase
- Byte-write and page-write programming, between 1 and 16 bytes
- Typical programming time 6 ms(<10ms) for up to 16 bytes
- High reliability
- Endurance 10^6 cycles¹⁾
- Data retention 40 years¹⁾
- ESD protection 4000 V on all pins
- 8 pin DIP/DSO packages
- Available for extended temperature ranges
- Industrial: -40°C to $+85^{\circ}\text{C}$
- Automotive: -40°C to $+125^{\circ}\text{C}$

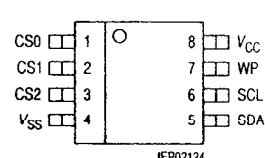


2. Pin Configuration

P-DIP-8-4



P-DSO-8-3



3. Block Diagram

4. Refer to Table 5 about Functions and Service Data of AT24C08's Pins.

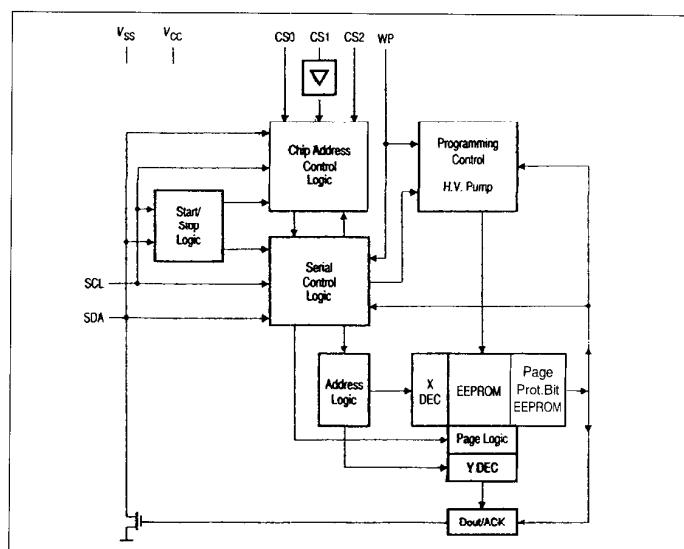


Fig. 8

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

LA7840 (N301)

Vertical Deflection Output Circuit

1. Features

- Low power dissipation due to built-in pump-up circuit
- Vertical output circuit
- Thermal protection circuit built in
- Excellent crossover characteristics
- DC coupling possible

2. Block Diagram

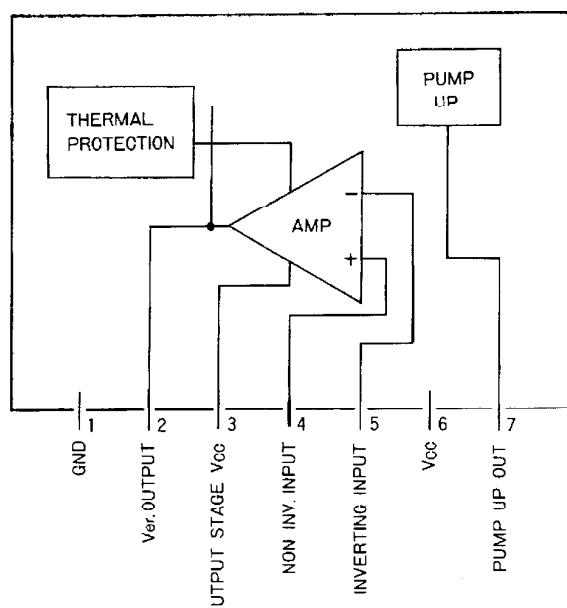


Fig. 9

3. Refer to Table 6 about Functions and Service Data of LA7840's Pins.

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

M52470AP (NS181) 4-Input 3-Channel Analog Switch

1. Description

The M52470AP is a semiconductor integrated circuit containing an analog switch designed for use in a video system. It contains two audio switches and one video switch. Each switch has four inputs and can be independently controlled. In addition, the video switch contains an amplifier with a gain of about 7.0 dB.

2. Features

- Video and stereo sound switches in one package
- Wide frequency range(video switch).....DC~10MHz
- High separation(video)

.....Crosstalk 60dBR (typ.)(@ 5MHz)

3. Application

Video equipment.

4. Recommended Operating Conditions

Supply voltage range.....5~14V

5. Switch Mode Versus Control Input

S	W	②PIN	⑥PIN
1		GND	GND
2		GND	Vcc
3		Vcc	GND
4		Vcc	Vcc

6. Block Diagram

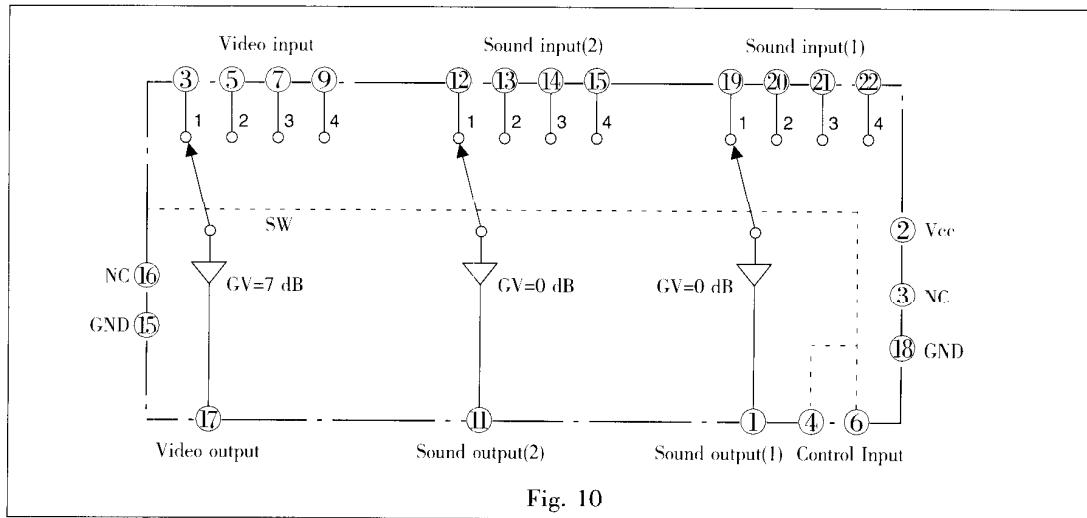


Fig. 10

7. Refer to Table 7 about Functions and Service Data of M52470AP's Pins.

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

Table 2 Functions and Service Data of LA76814 (N101)'s Pins

Pin No.	Function Description	GDM8145 Multimeter		
		Voltage of Pin (V)	Ground Resistance (KΩ)	
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.
1	Audio output terminal	2.3	6.75	6.3
2	FM demodulation audio output	2.2	6.4	6.55
3	IF AGC filter	2.6	7.0	6.59
4	RFAGC output	1.6	∞	6.42
5	IF signal input	2.8	6.65	6.51
6	IF signal input	2.8	6.7	6.49
7	IF circuit ground	0	0	0
8	Supply voltage for IF circuit	5	0.37	0.35
9	DC loop filter for FM demodulator	2.6	1.25	6.57
10	AFT output	2.6	5.3	5.23
11	Data line	4.8	11.5	5.3
12	Clock line	4.8	11.5	5.4
13	ABL control input terminal	3.9	5.32	5.13
14	R character input	1.2	7.1	6.5
15	G character input	1.3	7.0	6.5
16	B character input	1.3	7.0	6.5
17	Fast blanking signal input	0	3.3	3.3
18	Supply voltage for RGB circuit	8	0.4	0.4
19	R signal output	2.3	5.5	6.3
20	G signal output	2.3	5.5	6.3
21	B signal output	2.3	5.5	6.3
22	B.AKB control voltage input terminal	0	7.39	6.39
23	Field sawtooth output	2.4	2.29	2.29
24	Vertical ALC control filter	2.6	7.08	6.47
25	Supply voltage for horizontal scanner/bus interface circuit	5.1	0.49	0.48
26	Horizontal AFC filter	2.7	7.22	6.52
27	Horizontal frequency pulse output	0.7	1.39	1.39
28	Horizontal flyback pulse input	1.0	6.83	6.36
29	Resistance resulted from external reference current	1.7	4.68	4.68
30	Not connected	0	∞	∞

(Continued)

SERVICE MANUAL

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

31	Not connected	0	∞	∞
32	OSD gain control	2.5	0.59	0.59
33	Deflection circuit ground	0	0	0
34	X-ray detector filter	0	6.46	6.09
35	Killer filter	0.3	7.06	6.6
36	APC filter of sub-carrier restorer	3.4	6.95	6.46
37	3.58 MHz sub-carrier signal output terminal	2.4	7.32	6.56
38	External 3.58MHz crystal oscillator	2.8	7.14	6.59
39	ACC circuit filter	3.2	7.19	6.44
40	Selectable video signal output	2.2	1.0	1.0
41	Video/chroma/deflection circuit ground	0	0	0
42	External video signal input/S-Video luminance signal input	2.6	7.2	6.55
43	Supply voltage for video/chroma/deflection circuit	4.9	0.35	0.35
44	Internal video signal input/S-Video chroma signal input	2.7	7.22	6.46
45	Black level detecting filter of black level stretcher	3.1	6.89	6.43
46	Video output terminal	2.1	0.71	0.71
47	PLL APC filter of video detector	3.7	7.19	6.5
48	PLL VCO coil of video detector	4.3	0.88	0.88
49	PLL VCO coil of video detector	4.3	0.88	0.88
50	PLL APC filter 2 of video detector	2.4	7.1	6.26
51	External audio signal input	2.2	7.27	6.65
52	Second SIF signal output	2.0	7.29	6.33
53	Second APC filter	2.3	7.15	6.43
54	Second SIF signal input	3.1	7.35	6.58

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

Table 3 Functions and Service Data of TDA7057AQ (N181)'s Pins

Pin No.	Function Description	GDM8145 Multimeter		
		Voltage of Pin (V)	Ground Resistance (KΩ)	
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.
1	DC volume control 1	0~1.0	14.5	5.02
2	Not connected	0	∞	∞
3	Audio input terminal 1	2.4	∞	6.48
4	Supply voltage	14.7	12.5	4.36
5	Audio input terminal 2	2.4	∞	6.48
6	Pre-amplifier ground	0	0	0
7	DC volume control 2	0~1.0	14.5	5.02
8	Audio signal output terminal 2 (+)	7.5~5.8	12.87	4.6
9	Power amplifier 2 ground	0	0	0
10	Audio signal output terminal 2 (-)	7.5~5.8	12.87	4.6
11	Audio signal output terminal 1 (-)	7.5~5.8	13.12	4.76
12	Power amplifier 1 ground	0	0	0
13	Audio signal output terminal 1 (+)	7.5~5.8	13.12	4.76

Table 4 Functions and Service Data of LC86F3248A (D701)'s Pins

Pin No.	Function Description	GDM8145 Multimeter		
		Voltage of Pin (V)	Ground Resistance (KΩ)	
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.
1	Bass control output	5	12.28	5.1
2	Mute control output terminal (effective with high level)	0	11.36	4.79
3	Not connected	0	12.69	5.27
4	SECAM identification (ground)	0	0	0
5	Volume control output	0~1.0	3.4	3.3
6	Not connected	0	12.7	5.25
7	Standby/Turn-on control	5/0	10.1	5.25
8	Not connected	5.2	12.75	5.25
9	Ground	0	0	0
10	Clock oscillation signal input terminal	2.4	12.7	5.6

(Continued)

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

11	Clock oscillation signal output terminal	2.8	12.6	5.61
12	Supply voltage terminal	5.1	6.7	4.02
13	Button-control voltage input terminal	0	7.5	5.0
14	AFT voltage input terminal	2.3	5.4	5.23
15	Ground	0	0	0
16	Button-control voltage input terminal	0	7.7	5
17	Reset terminal	5	4.69	4.46
18	Filter	2.8	12.27	5.21
19	Video signal input terminal	3	12.47	5.62
20	Vertical flyback pulse input terminal	4.9	16.8	5.1
21	Horizontal flyback pulse input terminal	4.3	16.7	5.09
22	R character output terminal	0	6.7	5.04
23	G character output terminal	0	6.7	5.01
24	B character output terminal	0	6.7	5.04
25	Fast blanking signal output terminal	0	5.95	4.88
26	Not connected	0	12.6	5.48
27	Not connected	0	12.6	5.23
28	Not connected	0	12.6	5.3
29	Data line	4.8	11.3	5.16
30	Clock line	4.8	11.3	5.16
31	Input terminal for overload detector	5	12.7	5.45
32	Selectable production mode input terminal (effective with low level)	5	11.3	5.05
33	Auto white balance signal output terminal	1.9	12.7	5.27
34	Remote signal input terminal	5	12.6	5.2
35	SIF switchover output terminal (Not connected)	1.8	12.7	5.25
36	Not connected	0	12.7	5.25
37	TV/Video control output terminal	5	6.9	5.02
38	TV/Video control output terminal	5	6.9	5.02
39	Not connected	0	12.7	5.24
40	Not connected	0	12.7	5.25
41	Clock line 1	4.8	7.9	4.96
42	Data line 1	4.8	7.9	4.99

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

Table 5 Functions and Service Data of AT24C08 (D702)'s Pins

Pin No.	Function Description	GDM8145 Multimeter		
		Voltage of Pin (V)	Ground Resistance (KΩ)	
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.
1	Address terminal 0	0	0	0
2	Address terminal 1	0	0	0
3	Address terminal 2	0	0	0
4	Ground	0	0	0
5	Data line	4.8	11.7	5.25
6	Clock line	4.8	11.72	5.5
7	Write-in/read-out control terminal	0	0	0
8	Supply voltage	5	6.7	4

Table 6 Functions and Service Data of LA7840 (N301)'s Pins

Pin No.	Function Description	GDM8145 Multimeter		
		Voltage of Pin (V)	Ground Resistance (KΩ)	
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.
1	Ground	0	0	0
2	Vertical output terminal	11.1	0.5	0.5
3	Pump supply voltage input	24.1	∞	∞
4	In-phase input terminal	2.2	1.28	1.28
5	Inverting input terminal	2.2	4.56	4.55
6	Supply voltage	24	1.49	1.49
7	Pump supply voltage output/vertical flyback pulse output	2.0	7.15	5.9

Table 7 Functions and Service Data of M52470AP (MS181)'s Pins

Pin No.	Function Description	GDM8145 Multimeter			
		Voltage of Pin (V)	Ground Resistance (KΩ)		
			Measure with red probe while grounding black probe.	Measure with black probe while grounding red probe.	TV
1	Audio signal output terminal 1	4.4	4.4	∞	∞
2	Supply voltage	9.4	9.4	0.35	0.35
3	Video signal input terminal 1	3.5	3.5	7.46	6.22
4	Control level input terminal	5.2	5.2	6.88	5.03

(Continued)

IC DATA AND WAVEFORMS OF KEY POINTS (continued)

5	Video signal input terminal 2	3.5	3.5	7.36	6.21
6	Control level input terminal	5.0	5.0	6.85	5.0
7	Video signal input terminal 3	3.5	3.5	7.38	6.22
8	Not connected	0	0	∞	∞
9	Video signal input terminal 4	3.5	3.5	7.47	6.2
10	Ground	0	0	0	0
11	Audio signal output terminal 2	4.4	4.4	∞	5.95
12	Audio signal input terminal 2-1	5	5	7.15	5.92
13	Audio signal input terminal 2-2	5	5	7.15	5.92
14	Audio signal input terminal 2-3	5	5	7.35	6.2
15	Audio signal input terminal 2-4	5	5	7.1	5.9
16	Not connected	0	0	∞	∞
17	Video signal output terminal	4.2	4.2	2.02	2.02
18	Ground	0	0	0	0
19	Audio signal input terminal 1-1	5	5	7.13	5.9
20	Audio signal input terminal 1-2	5	5	7.13	5.9
21	Audio signal input terminal 1-3	5	5	7.32	6.2
22	Audio signal input terminal 1-4	5	5	7.1	5.9

Each Electrode Voltage of Key Triodes

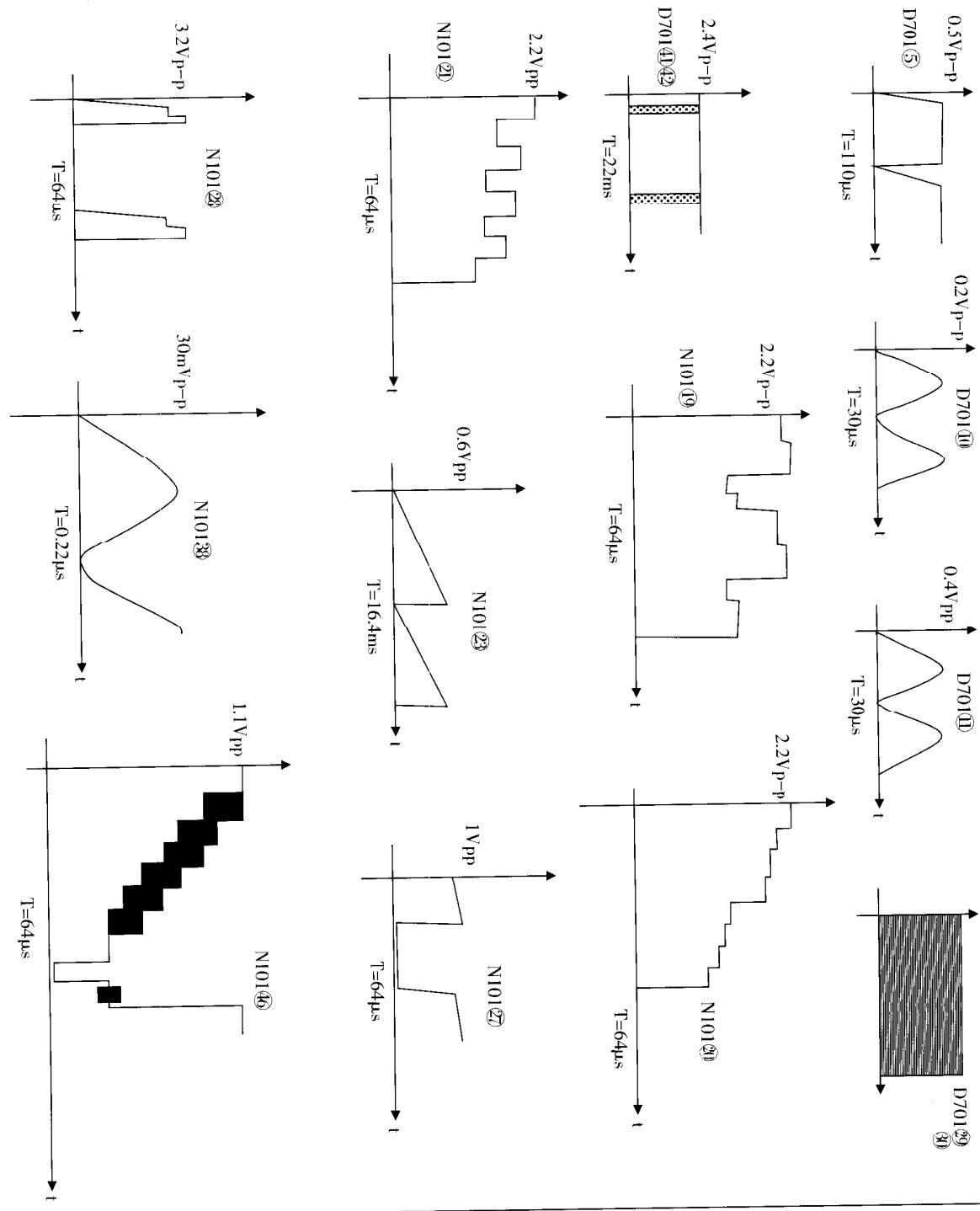
Position No. Electrode	V511	V512	V513	V553	V581	V582	V583	V702	V703	V704
B(V)	9.7	0.7	0.6	6.7	5.8	24.5	10	4.5	0	0.1
C(V)	0.7	0.6	170	34.5	2.4	23.9	12.5	5.1	4.5	4.9
E(V)	10	0	0	6.2	5.2	23.8	9.4	5.2	0	0

Position No. Electrode	V101	V231	VS812	VS814	V431	V432	V901	V902	V903	V904	V905	N503
B(V)	1.4	4.6	4.1	4.2	0.15	2.63	2.5	2.3	2.5	0	0.8	(1)9.3
C(V)	7.4	9.3	9.3	9.3	16.4	129.7	110	118	110	3.4	0	(2)5
E(V)	0.6	3.9	3.4	3.5	0	2.67	2.3	2.2	2.3	0.2	1.5	(3)0

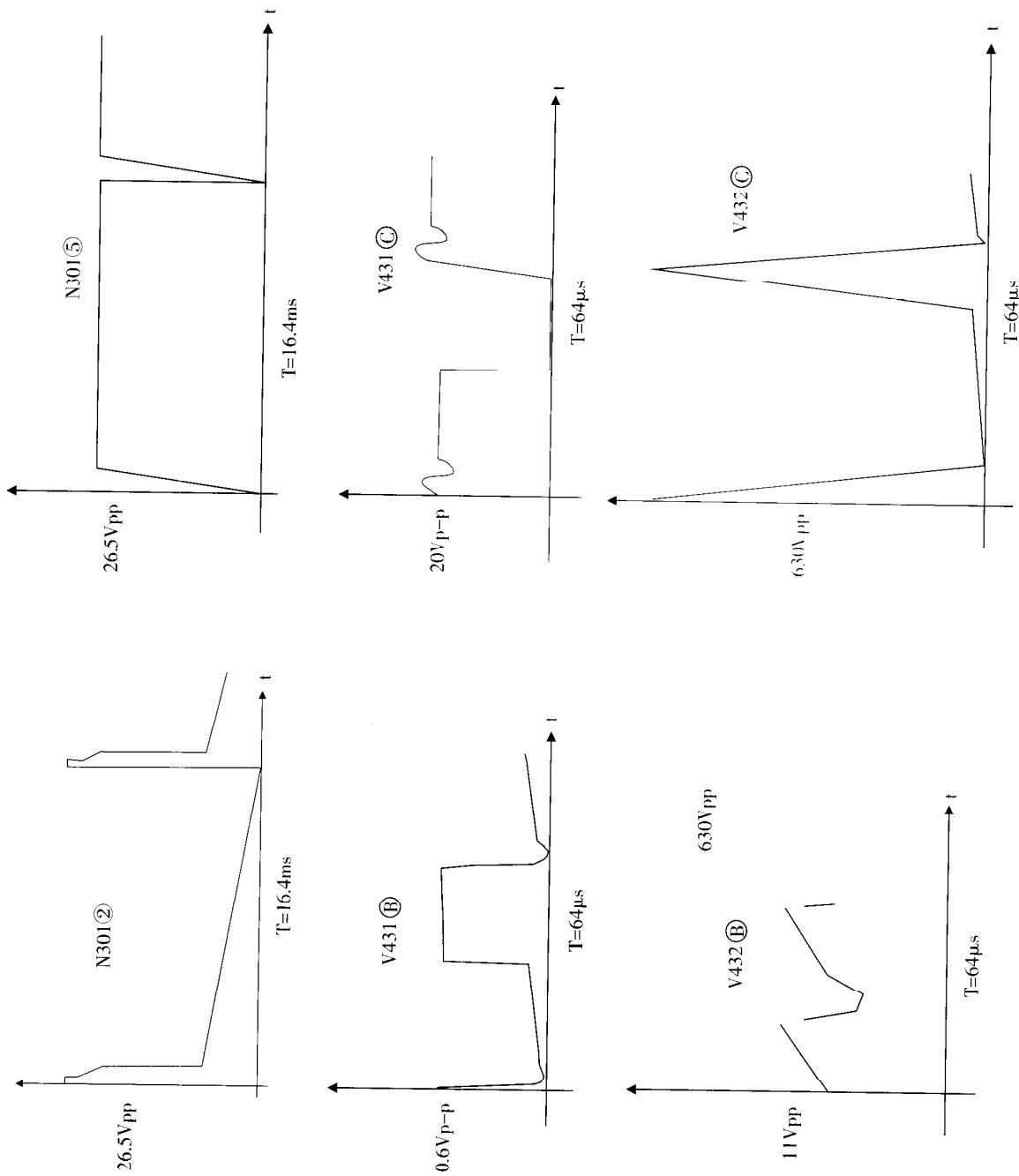
IC DATA AND WAVEFORMS OF KEY POINTS (continued)

Waveforms of Key Points

1. D701 (5) (10) (11) (29) (30) (41) (42)
2. N101 (19) (20) (21) (23) (27) (28) (38) (46)
3. N301 (5) (2)
4. V431 (B) (C), V432 (B) (C)



IC DATA AND WAVEFORMS OF KEY POINTS (continued)



CIRCUIT ADJUSTMENTS

1. General Description

All adjustments are thoroughly checked and corrected before the TV outgoing. Therefore the TV should operate normally and deliver proper colour pictures upon installation. However, several minor adjustments may be required depending on the particular location where the TV is operated. This TV is shipped completely in carton. Carefully take out the TV from the carton and remove all packing materials. Connect the power cord into a 120V AC, 60Hz two-pin power outlet. Turn on the TV. Check and adjust all the customer controls such as brightness, contrast and colour to obtain natural colour pictures.

2. Automatic Degaussing

A degaussing coil is mounted around the CRT so that external degaussing after moving the TV is generally unnecessary, providing it is properly degaussed upon installation. The degaussing coil operates in about 1 second after power on. If the set is moved or faced to a different direction, the power switch must be switched off for at least 30 minutes in order that the automatic degaussing circuit operates properly. Should the chassis or parts of the cabinet become magnetized to cause poor colour purity, use an external degaussing coil. Slowly move the degaussing coil around the screen, the sides and front of the TV and slowly withdraw the coil to a distance of about 2m before unplug it. If colour shading still exists, perform the Colour Purity Adjustment and Convergence Adjustment procedures.

3. Supply Voltage Adjustment

Caution: +B voltage has close relation to high voltage. To avoid X-ray radiation, +B voltage should be +130V.

- 1) Set RP551 to the mechanical center and AC power supply to $120\pm2V$.
- 2) Connect a digital voltmeter to two pins of C561, and then turn on the TV.
- 3) Receive Philips test pattern signals.
- 4) Adjust RV801 to make the voltmeter read $130\pm1V$.

4. High Voltage Inspection

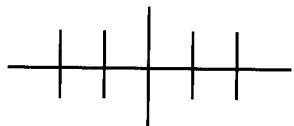
Caution: No high voltage adjustment should be done in the chassis.

- 1) Connect a precise high voltmeter to the second anode of the CRT.
- 2) Turn on the TV and set the brightness and contrast to minimum (i.e. set beam current of the CRT to zero).
- 3) The high voltage tested should be $25.5\pm1.5KV$.
- 4) Set the brightness to minimum or maximum, and ensure high voltage not beyond limitation of 28KV in any case.

CIRCUIT ADJUSTMENTS (continued)

5. Focus Adjustment

- 1) Use the remote control to set the contrast to maximum and the brightness, chroma to medium.
- 2) Set H. V. lines near Philips pattern center to thinnest with the FCB on the FBT. After finishing adjustment, ensure that no poor focusing exists near the center or around the frame.



Before Adjusting



After Adjusting

SET-UP ADJUSTMENTS

- The following adjustments should be made when a complete realignment is required or a new CRT is installed. Perform the adjustments in order as follows.

1. Colour purity
2. Convergence
3. White Balance

Note:

The purity/convergence magnet assembly and rubber wedges need mechanical positioning. Refer to Fig. 11.

1. Colour Purity Adjustment

Note:

Before attempting any purity adjustment, the TV should be operated for at least 15 minutes.

- 1) Demagnetize the CRT and cabinet using a degaussing coil.
- 2) Set the brightness and contrast to maximum.
- 3) Receive the green raster test signals.
- 4) Loosen the clamp screw holding the deflection yoke and slide it backward or forward to display vertical green belt (zone) on the screen.
- 5) Remove the rubber wedge.
- 6) Rotate and spread the tabs of the purity magnet around the neck of the CRT until the green belt is on the centre of the screen.
- 7) Slowly move the deflection yoke forward or backward until a uniform green screen is obtained. Tighten the clamp screw of the yoke temporarily.
- 8) Check purity of the red and blue raster.

SET-UP ADJUSTMENTS (continued)

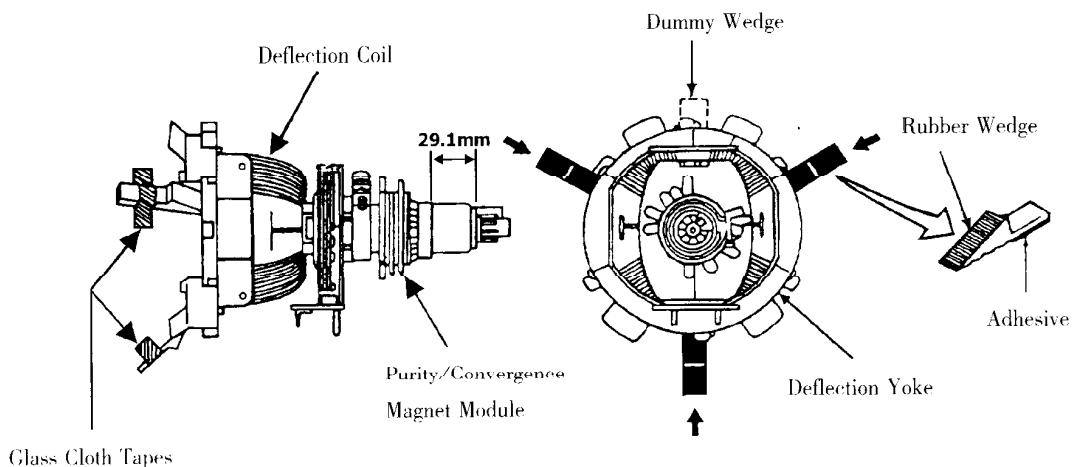


Fig. 11

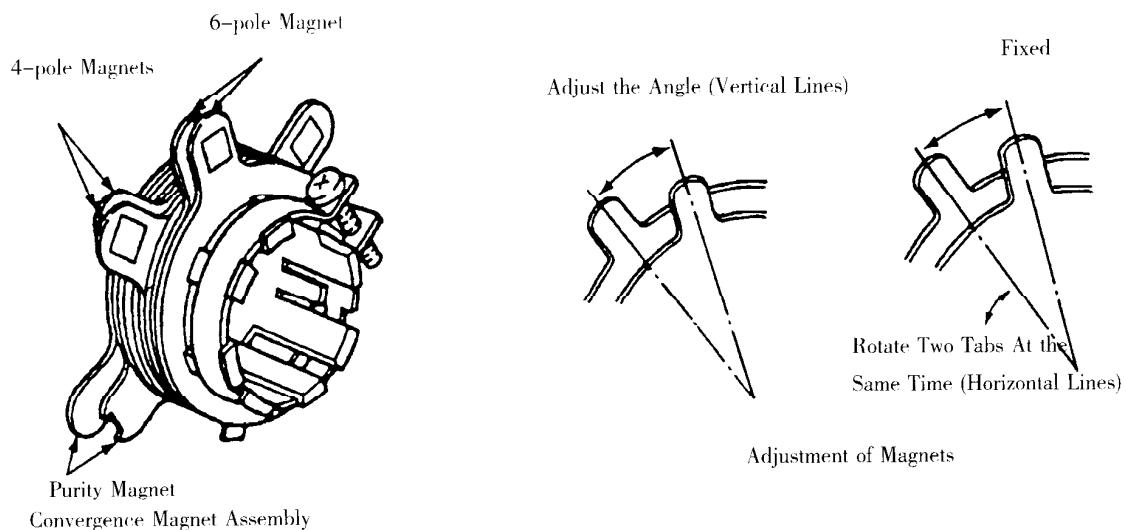


Fig. 12

2. Convergence Adjustment

Note:

Before attempting any convergence adjustment, the TV should be operated for at least 15 minutes.

- Center convergence adjustment

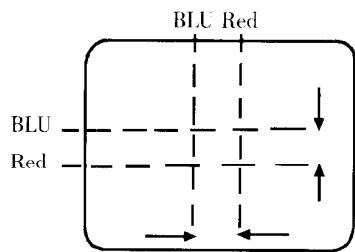
- 1) Receive the grille test pattern signals.
- 2) Set the brightness and contrast properly.
- 3) Adjust two tabs of the 4-pole magnet to change the angle between them and red and blue vertical lines are superimposed on the center area of the screen.
- 4) Turn both tabs at the same time keeping the angle constant to superimpose red and blue horizontal lines on the center of the screen.
- 5) Adjust two tabs of 6-pole magnet to superimpose red/blue line and green line. Adjusting the angle affects the vertical lines and rotating both magnets affects the horizontal lines.

SET-UP ADJUSTMENTS (continued)

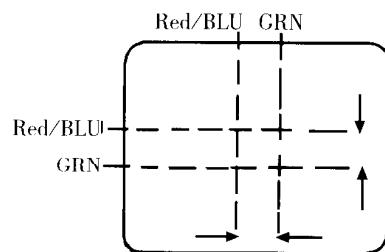
6) Repeat steps 3)~5) keeping in mind red, green and blue movement. 4-pole magnet and 6-pole magnet interact each other, resulting in complicating and dot movement.

• Circumference convergence adjustment

- 1) Loosen the clamping screw of the deflection yoke slightly to allow it to tilt.
- 2) Temporarily put a wedge as shown in Fig. 11. (Do not remove cover paper on adhesive part of the wedge.)
- 3) Tilt front of the deflection yoke up or down to obtain better convergence in circumference. Push the mounted wedge into the space between the CRT and yoke to fix the yoke temporarily
- 4) Put other wedge into bottom space and remove the cover paper to stick.
- 5) Tilt front of the deflection yoke right or left to obtain better convergence in circumference.
- 6) Keep the deflection yoke position and put another wedge in either upper space. Remove cover paper and stick the wedge on the CRT to fix the yoke.
- 7) Detach the temporarily mounted wedge and put it in another upper space. Stick it on the CRT to fix the yoke.
- 8) After fixing three wedges, recheck overall convergence. Tighten the screw firmly to fix the yoke and check if the yoke is fixed.
- 9) Stick three adhesive tapes on wedges as shown in Fig. 10.

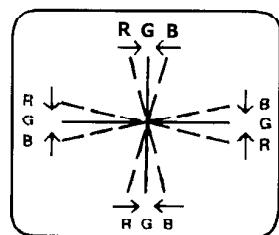


4-pole Magnet Movement

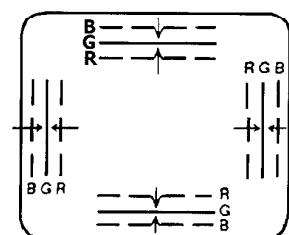


6-pole Magnet Movement

Center Convergence by Convergence Magnets



Incline the Yoke up (or down)



Incline the Yoke Right (or left)

Circumference Convergence by DEF Yoke

Fig. 13

SERVICE MODE AND BUS DATA

1. How to Enter the Service Mode with the Remote Control

- 1) Decrease volume to 0.
- 2) Press the MUTE button on the remote control and VIDEO button on the TV at the same time.
- 3) Adjust the TV with the MENU SELECT buttons on the remote control.
- 4) Press the  button on the remote control to quit the Service mode.

2. Bus Data

- 1) For AT2002S only

MENU. 00		MENU. 01		
V.POS	/50H	34	SUB-BRIGHT	63
H.PHSE	/50H	8	SUB-CONT	63
V.SIZE	/50H	84	V.KILL	0
V.POS	/60H	21	RF.AGC	15
H.PH	/60H	12	R.BIAS	60
V.SIZE	/60H	82	G.BIAS	60
V.SC		4	B.BIAS	60
V.LINE		19	R.DRIVE	70
V.SIZE	CMP	7	G.DRIVE	15
			B.DRIVE	70
MENU. 02		MENU. 03		
H.AFC	GAIN	0	FM.MUTE	0
H.BLK.L		4	AUDIO.MUTE	0
H.BLK.R		4	VIDEO.MUTE	0
CROS.BW		0	SND.TRAP	0
VIDEO.LVL		4		
FM.LEVEL		1		
MENU. 04		MENU. 05		
SUB.COLOR		31	BLINK.DEF	0
SUB.TINT		24	BLK.ST.DEF	0
SUB.SHARP		31	FBP.BLK.SW	0
CORING		1	FILT.SYS	0
C.EXT		0	VOL.FIL	0
C.BYPASS		0	VIF.SYS.SW	0
C.KILL.ON		0	VIDEO.SW	1
MENU. 06		MENU. 07		
R&B ANGLE		9	BRT.ABL.THI	7
GRAY MODE		0	EM.ABL.DEF	1
V.SEPUP		1	BRT.ABL.DF	0
B.GAM.SEL		3	MID.STP.DF	1
RG.GAM.DEF		1		

SERVICE MODE AND BUS DATA (continued)

MENU. 08		MENU. 09	
DIGITAL OSD	0	H.FREQ	27
OSD.CONT	1	C.KILL.OFF	0
OSD.H.POS	22	AUDIO.SW	0
		T.DISBLE	1
		OPT.LOGO	0
		OPT.VID SW	1

MENU. 10			
OPT.TV.AV	1		
OPT.AV1/2	1		
OPT.AV3	1		
OPT.COLOR	0		
OPT.V-CHIP	1	SRCH.SPEED	0
OPT.CCD	1	ROM CORREC	0
OPT.CLOCK	1		
OPT.P-ON	1		

2) For AT2002 only

MENU. 00		MENU. 01	
V.POS /50H	34	SUB-BRIGHT	63
H.PHSE /50H	8	SUB-CONT	63
V.SIZE /50H	84	V.KILL	0
V.POS /60H	21	RF.AGC	15
H.PH /60H	12	R.BIAS	60
V.SIZE /60H	82	G.BIAS	60
V.SC	4	B.BIAS	60
V.LINE	19	R.DRIVE	70
V.SIZE CMP	7	G.DRIVE	15
		B.DRIVE	70

MENU. 02		MENU. 03	
H.AFC GAIN	0	FM.MUTE	0
H.BLK.L	4	AUDIO.MUTE	0
H.BLK.R	4	VIDEO.MUTE	0
CROS.BW	0	SND.TRAP	0
VIDEO.LVL	4		
FM.LEVEL	1		

MENU. 04		MENU. 05	
SUB.COLOR	31	BLINK.DEF	0
SUB.TINT	24	BLK.ST.DEF	0
SUB.SHARP	31	FBP.BLK.SW	0
CORING	1	FILT.SYS	0
C.EXT	0	VOL.FIL	0
C.BYPASS	0	VIF.SYS.SW	0
C.KILL.ON	0	VIDEO.SW	1

SERVICE MODE AND BUS DATA (continued)**MENU. 06**

R/B ANGLE	9
GRAY MODE	0
V.SEPUP	1
B.GAM.SEL	3
RG.GAM.DEF	1

MENU. 07

BRT.ABL.TH	7
EM.ABL.DEF	1
BRT.ABL.DF	0
MID.STP.DF	1

MENU. 08

DIGITAL OSD	0
OSD.CONT	1
OSD.H.POS	22

MENU. 09

H.FREQ	27
C.KILL.OFF	0
AUDIO.SW	0
T.DISBLE	1
OPT.LOGO	0
OPT.VID SW	1

MENU. 10

OPT.TV AV	1
OPT.AV1/2	0
OPT.AV3	0
OPT.COLOR	0
OPT.V-CHIP	1
OPT.CCD	1
OPT.CLOCK	1
OPT.P-ON	1
SRCH.SPEED	0
ROM CORREC	0

Notes:

- ① The data sheet may differ dependent on different models.
- ② The data sheet may differ dependent on different CRTs for the same model.

3. Service Mode Adjustment**1) Sub-brightness**

- a) Receive colour signals.
- b) Set the contrast to maximum and brightness to medium.
- c) Set the chroma to medium.

Enter the TV to the Service mode. Select "SUB-BRIGHT" by pressing the \leftarrow/\rightarrow buttons on the remote control, and set the data to 31 by pressing the data adjustment buttons. Operate the TV for 5 minutes in the mode.

- d) Adjust the sub-bright data until blurry picture does not appear on the high bright area of the screen and too dim picture not on the low-bright area.
- e) Set the contrast and brightness to maximum or minimum, and then test normal picture alternation.
- f) If the picture does not become dark when the contrast and brightness are set to minimum, or not become bright when set to maximum, then adjust the sub-bright data to get normal picture.

SERVICE MODE AND BUS DATA (continued)

2) White balance adjustment

- a) Turn on the TV and preheat it for over 7 minutes.
- b) Use the remote control to set the contrast to maximum and the brightness to medium. Set the chroma to minimum.
- c) Enter the TV to the Service mode, and set the following data without changing other items.

R-DRIVE..... 70
G-DRIVE..... 15
R-DRIVE..... 70

- d) Pull out the external antenna and press the MUTE button once on the remote control until a right horizontal line appears on the screen. Adjust the R-DRV data to get $160V \pm 0.5$ green gun voltage across the CRT RGB PCB.
- e) Adjust the C DRV and B DRV data according to Step 4 so that the bright horizontal line turns to yellow, then to white.

3) Horizontal centering adjustment

Enter the TV to the Service mode and receive Philips test pattern signals. Select "H.PH/60H" by pressing the \leftarrow/\rightarrow buttons on the remote control, and adjust horizontal picture position in the centre of screen by pressing the data adjustment buttons.

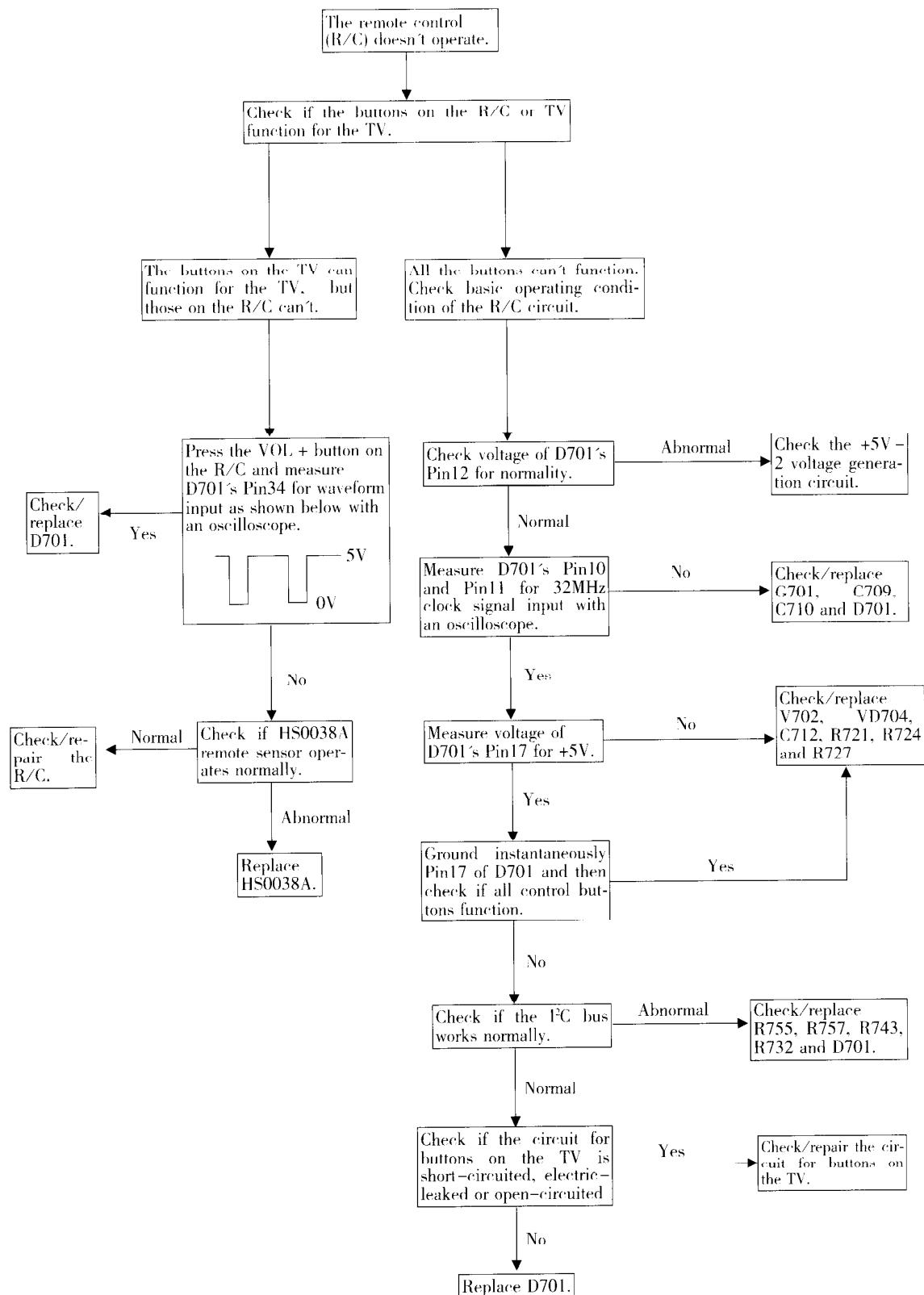
4) Vertical centering adjustment

Enter the TV to the Service mode and receive Philips test pattern signals. Select "V.POS/60H" by pressing the \leftarrow/\rightarrow buttons on the remote control, and adjust vertical picture position in the centre of screen by pressing the data adjustment buttons.

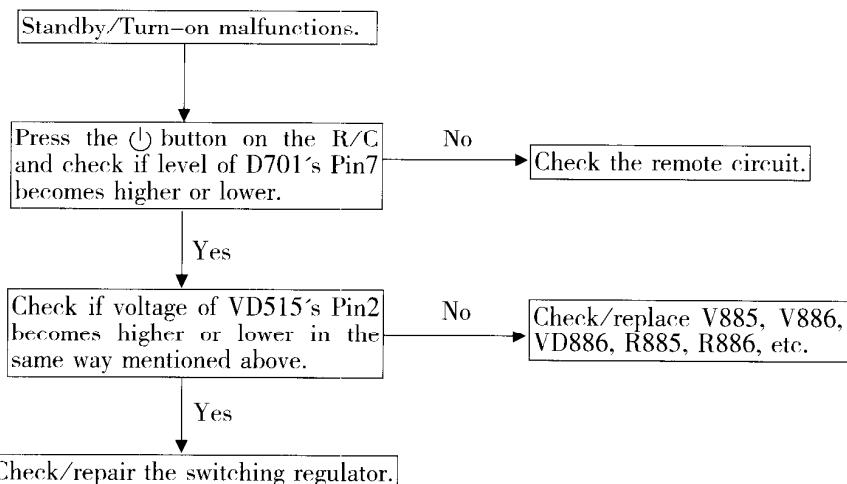
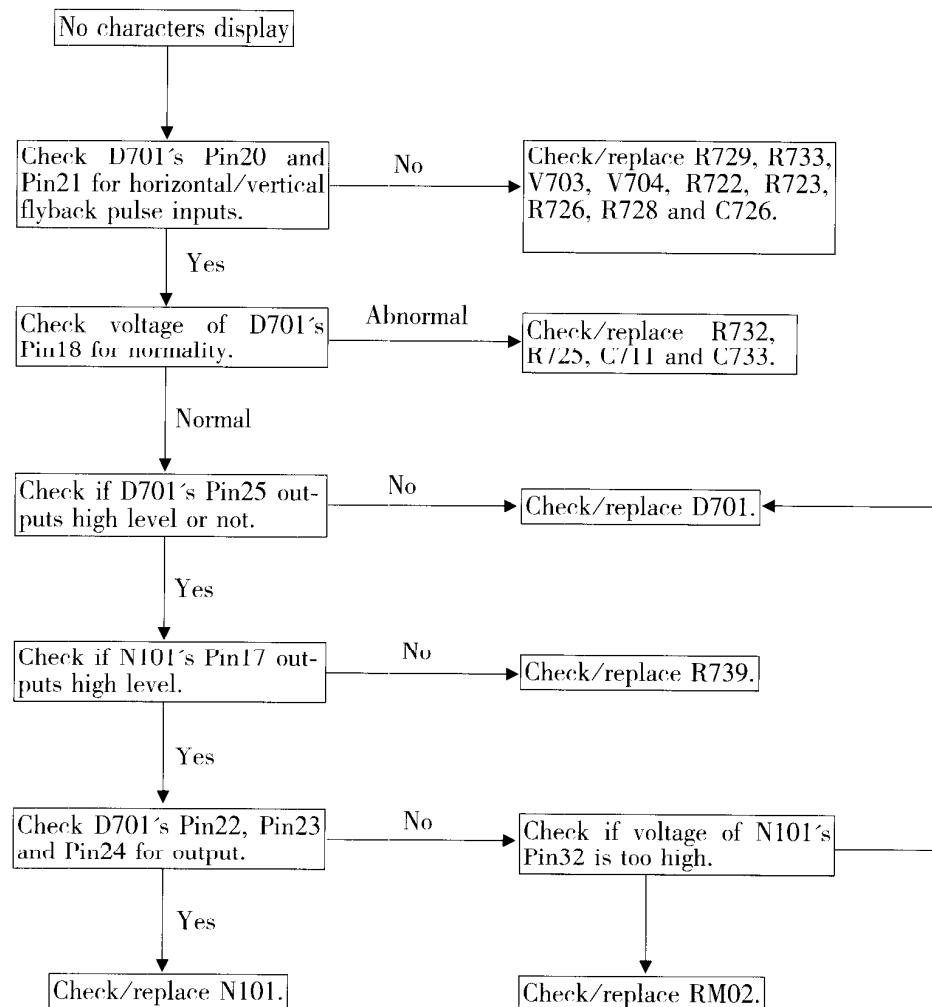
5) Vertical amplitude adjustment

Enter the TV to the Service mode and receive grille test pattern signals. Select "V.SIZE/60H" by pressing the \leftarrow/\rightarrow buttons on the remote control, and adjust vertical amplitude by pressing the data adjustment buttons so that vertical amplitude is not enough. Continue to adjust vertical amplitude by pressing the data adjustment button until the first bar on grille signals touches edge of the screen.

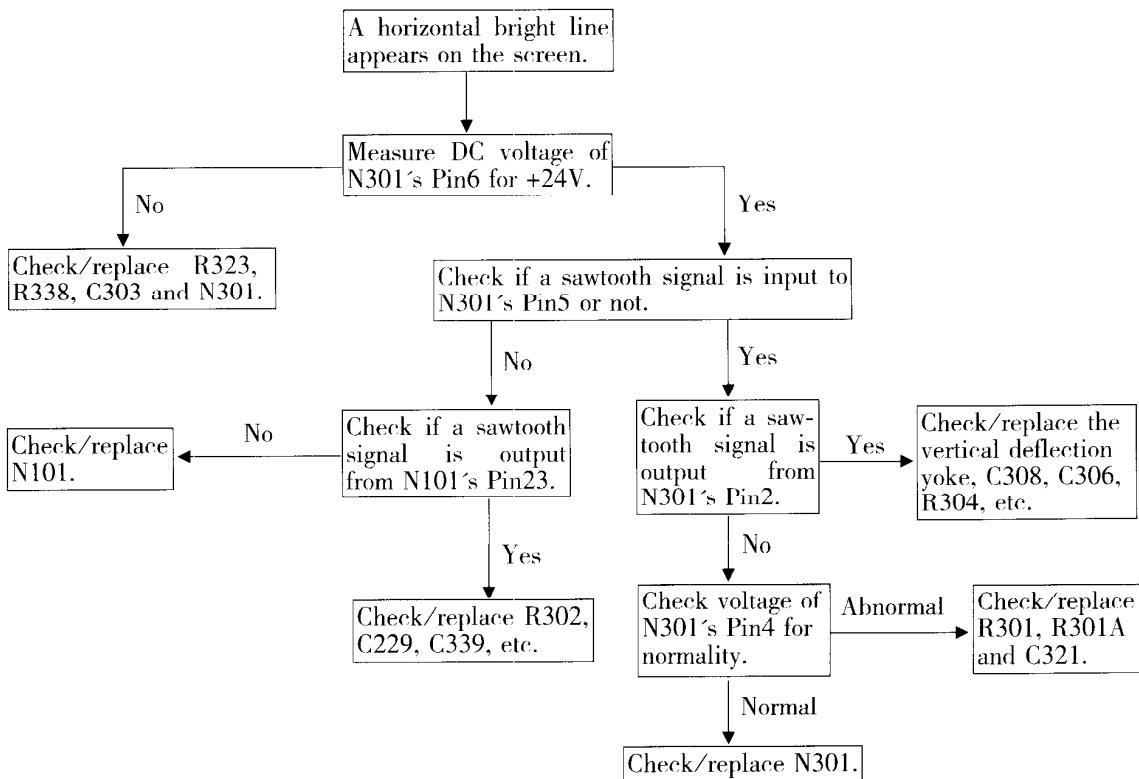
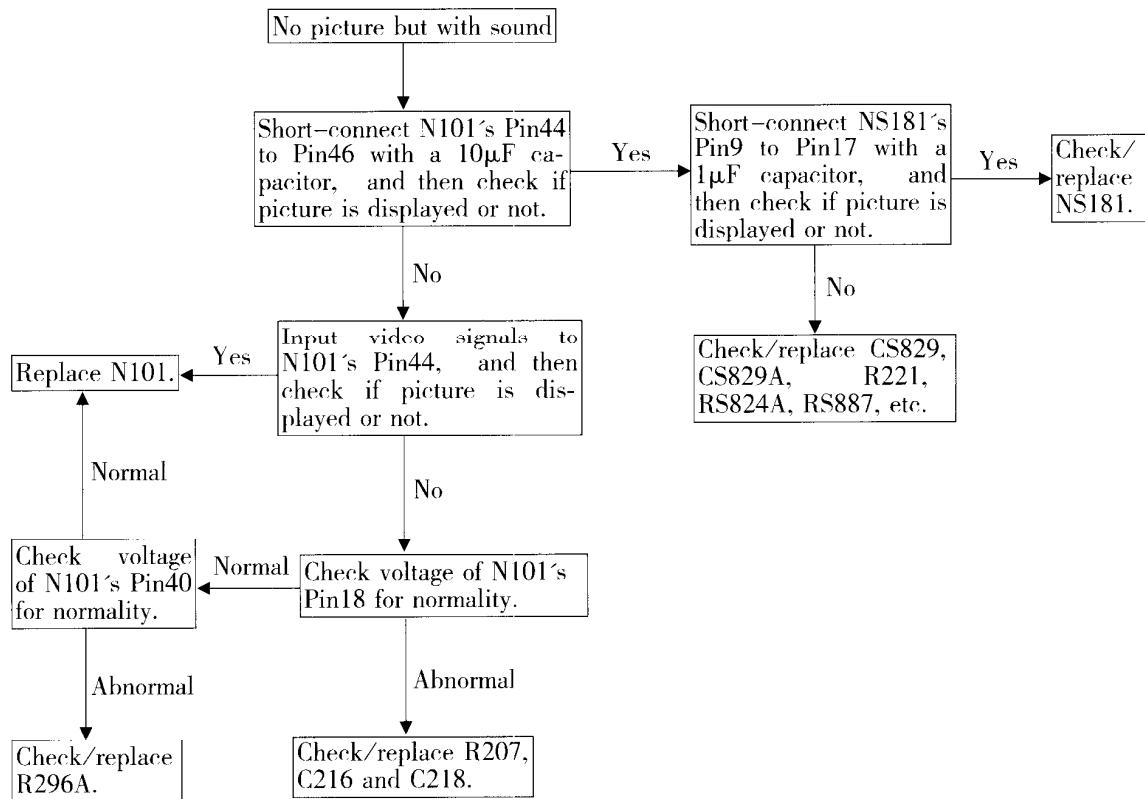
TROUBLESHOOTING FLOW CHARTS



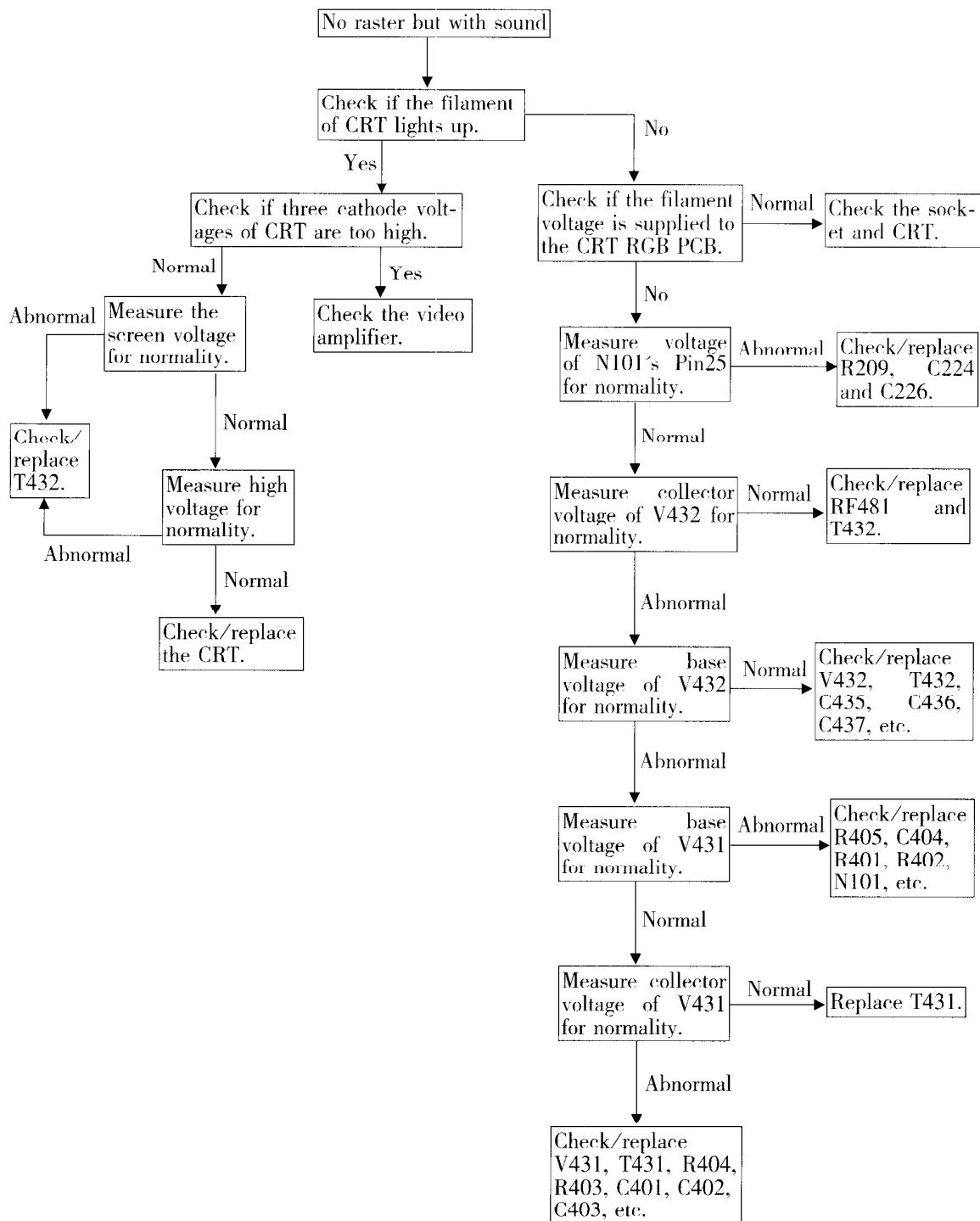
TROUBLESHOOTING FLOW CHARTS (continued)



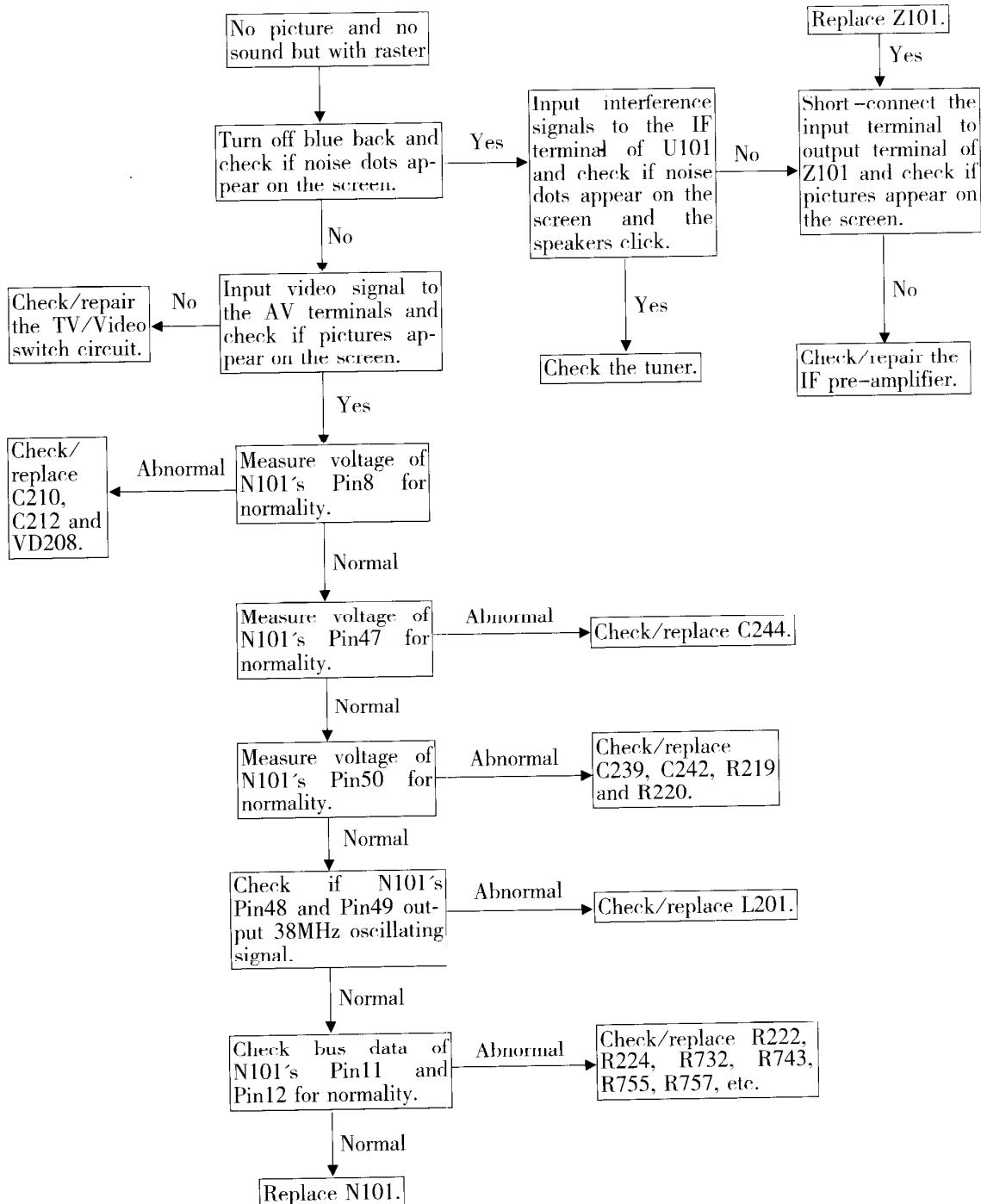
TROUBLESHOOTING FLOW CHARTS (continued)



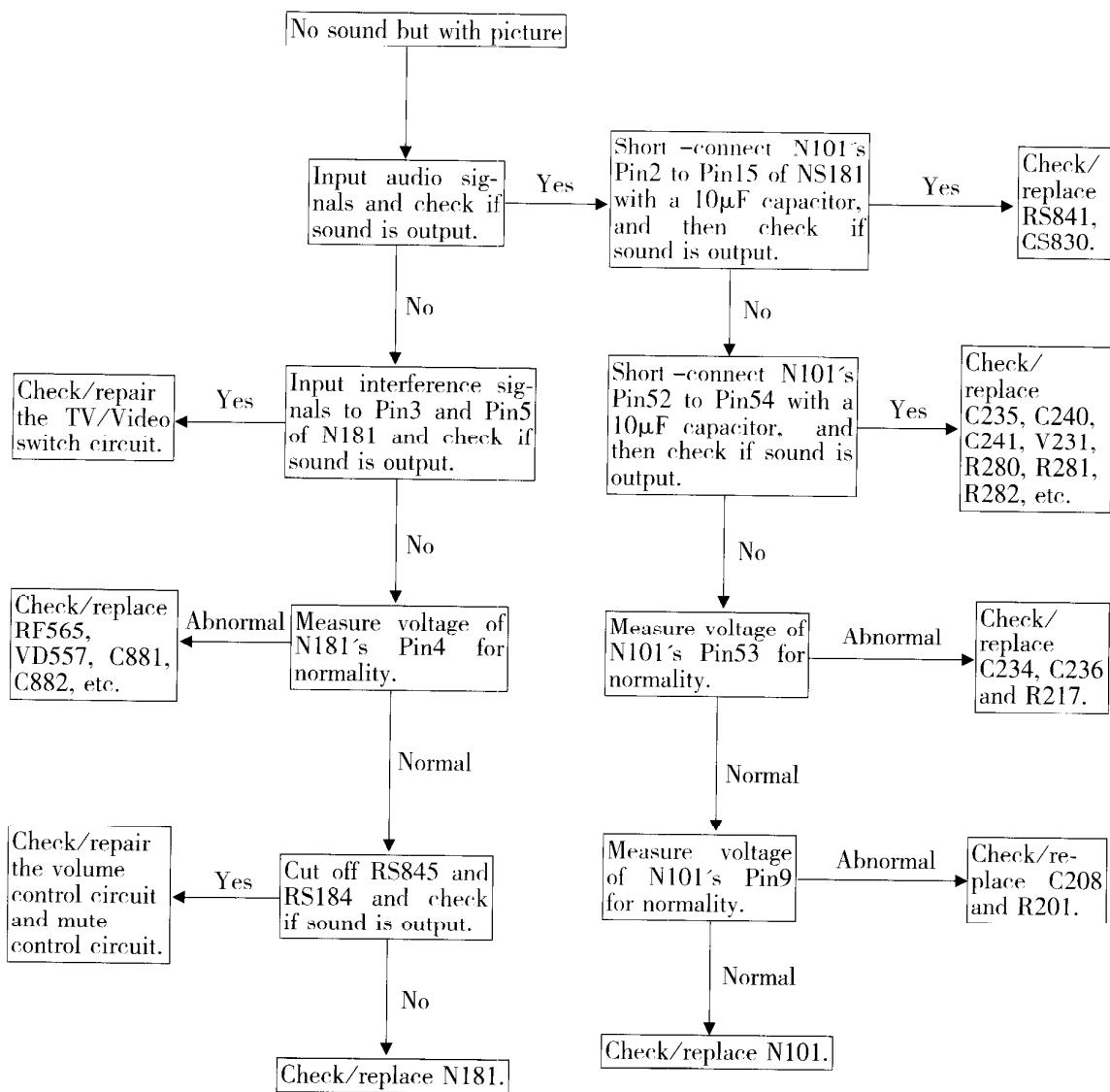
TROUBLESHOOTING FLOW CHARTS (continued)



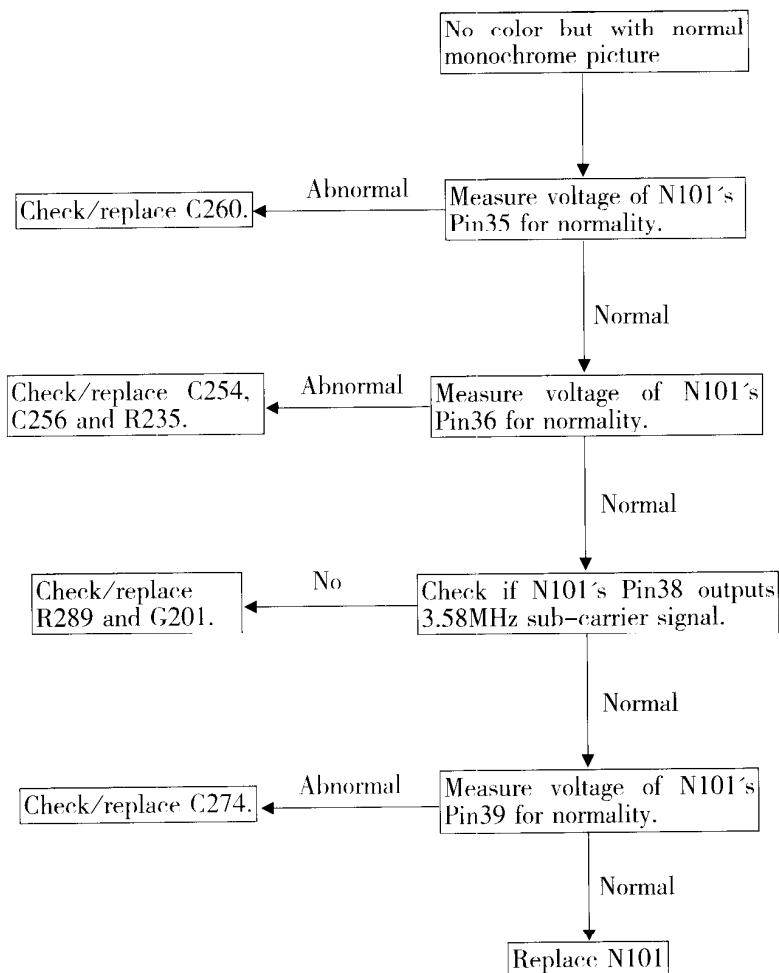
TROUBLESHOOTING FLOW CHARTS (continued)



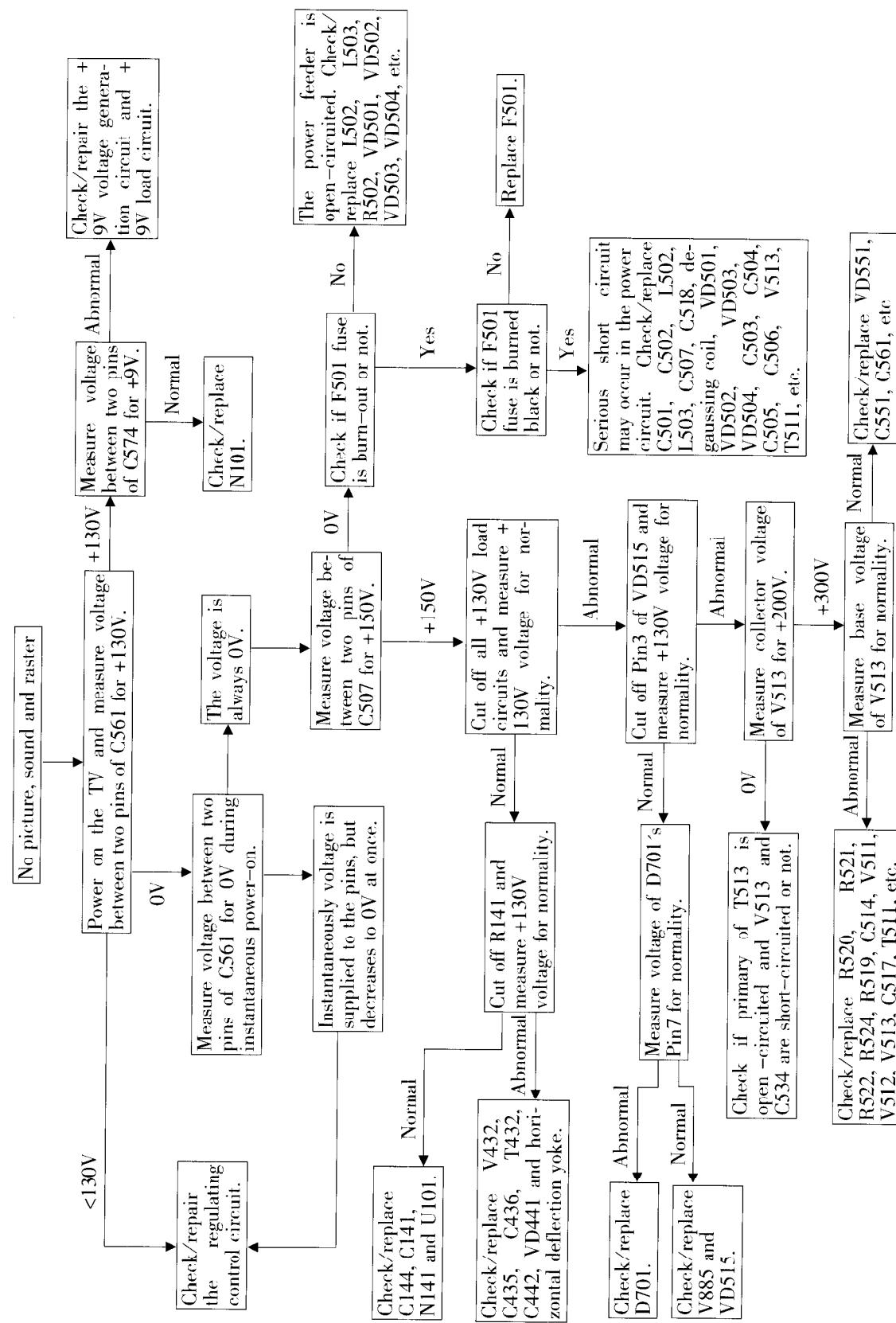
TROUBLESHOOTING FLOW CHARTS (continued)



TROUBLESHOOTING FLOW CHARTS (continued)



TROUBLESHOOTING FLOW CHARTS (continued)



PARTS LIST

Position	Parts	Type
Parts on Main PCB		
R309	Carbon film resistor	RT13-0.166W-1ΩJ
R519	Carbon film resistor	RT13-0.166W-22ΩJ
R207	Carbon film resistor	RT13-0.166W-56ΩJ
R108	Carbon film resistor	RT13-0.166W-68ΩJ
RS817	Carbon film resistor	RT13-0.166W-75ΩJ
R122	Carbon film resistor	RT13-0.166W-100ΩJ
R123	Carbon film resistor	RT13-0.166W-100ΩJ
R707	Carbon film resistor	RT13-0.166W-100ΩJ
R743	Carbon film resistor	RT13-0.166W-100ΩJ
R744	Carbon film resistor	RT13-0.166W-100ΩJ
RS803	Carbon film resistor	RT13-0.166W-100ΩJ
RS803B	Carbon film resistor	RT13-0.166W-100ΩJ
RS804	Carbon film resistor	RT13-0.166W-100ΩJ
RS810A	Carbon film resistor	RT13-0.166W-100ΩJ
RS812	Carbon film resistor	RT13-0.166W-100ΩJ
RS822	Carbon film resistor	RT13-0.166W-100ΩJ
RS824A	Carbon film resistor	RT13-0.166W-100ΩJ
RS818	Carbon film resistor	RT13-0.166W-100ΩJ
RS819	Carbon film resistor	RT13-0.166W-100ΩJ
RS851	Carbon film resistor	RT13-0.166W-100ΩJ
R101	Carbon film resistor	RT13-0.166W-120ΩJ
R209	Carbon film resistor	RT13-0.166W-150ΩJ
R219	Carbon film resistor	RT13-0.166W-150ΩJ
R104	Carbon film resistor	RT13-0.166W-180ΩJ
R222	Carbon film resistor	RT13-0.166W-220ΩJ
R224	Carbon film resistor	RT13-0.166W-220ΩJ
R732	Carbon film resistor	RT13-0.166W-220ΩJ
RS816	Carbon film resistor	RT13-0.166W-220ΩJ
R730	Carbon film resistor	RT13-0.166W-270ΩJ
R716	Carbon film resistor	RT13-0.166W-270ΩJ
R221	Carbon film resistor	RT13-0.166W-390ΩJ
R223	Carbon film resistor	RT13-0.166W-390ΩJ
R741	Carbon film resistor	RT13-0.166W-470ΩJ
R742	Carbon film resistor	RT13-0.166W-470ΩJ
R186	Carbon film resistor	RT13-0.166W-470ΩJ
R184	Carbon film resistor	RT13-0.166W-560ΩJ
R120	Carbon film resistor	RT13-0.166W-680ΩJ

PARTS LIST (continued)

Position	Parts	Type
R405	Carbon film resistor	RT13-0.166W-680ΩJ
R143	Carbon film resistor	RT13-0.166W-1KΩJ
R217	Carbon film resistor	RT13-0.166W-1KΩJ
R401	Carbon film resistor	RT13-0.166W-1KΩJ
R416	Carbon film resistor	RT13-0.166W-1KΩJ
R517	Carbon film resistor	RT13-0.166W-1KΩJ
R296	Carbon film resistor	RT13-0.166W-1KΩJ
R296A	Carbon film resistor	RT13-0.166W-1KΩJ
R193	Carbon film resistor	RT13-0.166W-1KΩJ
RM01	Carbon film resistor	RT13-0.166W-1KΩJ
RM02	Carbon film resistor	RT13-0.166W-1KΩJ
RS003	Carbon film resistor	RT13-0.166W-1KΩJ
RS801	Carbon film resistor	RT13-0.166W-1KΩJ
RS802	Carbon film resistor	RT13-0.166W-1KΩJ
RS809	Carbon film resistor	RT13-0.166W-1KΩJ
RS813	Carbon film resistor	RT13-0.166W-1KΩJ
RS824	Carbon film resistor	RT13-0.166W-1KΩJ
RS841	Carbon film resistor	RT13-0.166W-1KΩJ
RS887	Carbon film resistor	RT13-0.166W-1KΩJ
RS888	Carbon film resistor	RT13-0.166W-1KΩJ
R106	Carbon film resistor	RT13-0.166W-1.2KΩJ
R107	Carbon film resistor	RT13-0.166W-1.2KΩJ
R280	Carbon film resistor	RT13-0.166W-1.2KΩJ
R423	Carbon film resistor	RT13-0.166W-1.2KΩJ
R523	Carbon film resistor	RT13-0.166W-1.5KΩJ
R721	Carbon film resistor	RT13-0.166W-1.5KΩJ
R130	Carbon film resistor	RT13-0.166W-1.8KΩJ
R424	Carbon film resistor	RT13-0.166W-1.8KΩJ
R215	Carbon film resistor	RT13-0.166W-2.2KΩJ
R301A	Carbon film resistor	RT13-0.166W-2.2KΩJ
R307	Carbon film resistor	RT13-0.166W-2.2KΩJ
R728	Carbon film resistor	RT13-0.166W-2.2KΩJ
R402	Carbon film resistor	RT13-0.166W-2.2KΩJ
R228	Carbon film resistor	RT13-0.166W-2.7KΩJ
R301B	Carbon film resistor	RT13-0.166W-2.7KΩJ
R526	Carbon film resistor	RT13-0.166W-2.7KΩJ
R583	Carbon film resistor	RT13-0.166W-2.7KΩJ
R211	Carbon film resistor	RT13-0.166W-3.3KΩJ

PARTS LIST (continued)

Position	Parts	Type
R736	Carbon film resistor	RT13-0.166W-3.3KΩJ
R737	Carbon film resistor	RT13-0.166W-3.3KΩJ
R738	Carbon film resistor	RT13-0.166W-3.3KΩJ
R739	Carbon film resistor	RT13-0.166W-3.3KΩJ
R749	Carbon film resistor	RT13-0.166W-3.3KΩJ
R182	Carbon film resistor	RT13-0.166W-3.9KΩJ
R105	Carbon film resistor	RT13-0.166W-4.7KΩJ
R553	Carbon film resistor	RT13-0.166W-4.7KΩJ
R727	Carbon film resistor	RT13-0.166W-4.7KΩJ
R746	Carbon film resistor	RT13-0.166W-4.7KΩJ
R747	Carbon film resistor	RT13-0.166W-4.7KΩJ
R748	Carbon film resistor	RT13-0.166W-4.7KΩJ
R755	Carbon film resistor	RT13-0.166W-4.7KΩJ
R757	Carbon film resistor	RT13-0.166W-4.7KΩJ
R760	Carbon film resistor	RT13-0.166W-4.7KΩJ
R778	Carbon film resistor	RT13-0.166W-4.7KΩJ
R712	Carbon film resistor	RT13-0.166W-4.7KΩJ
R715	Carbon film resistor	RT13-0.166W-4.7KΩJ
RS100	Carbon film resistor	RT13-0.166W-4.7KΩJ
R302	Carbon film resistor	RT13-0.166W-5.6KΩJ
R511	Carbon film resistor	RT13-0.166W-5.6KΩJ
R724	Carbon film resistor	RT13-0.166W-8.2KΩJ
R201	Carbon film resistor	RT13-0.166W-8.2KΩJ
R191	Carbon film resistor	RT13-0.166W-8.2KΩJ
R192	Carbon film resistor	RT13-0.166W-8.2KΩJ
R126	Carbon film resistor	RT13-0.166W-10KΩJ
R127	Carbon film resistor	RT13-0.166W-10KΩJ
R281	Carbon film resistor	RT13-0.166W-10KΩJ
R282	Carbon film resistor	RT13-0.166W-10KΩJ
R290A	Carbon film resistor	RT13-0.166W-10KΩJ
R586	Carbon film resistor	RT13-0.166W-10KΩJ
R710	Carbon film resistor	RT13-0.166W-10KΩJ
R726	Carbon film resistor	RT13-0.166W-10KΩJ
R729	Carbon film resistor	RT13-0.166W-10KΩJ
R733	Carbon film resistor	RT13-0.166W-10KΩJ
R734	Carbon film resistor	RT13-0.166W-10KΩJ
R792	Carbon film resistor	RT13-0.166W-10KΩJ
R793	Carbon film resistor	RT13-0.166W-10KΩJ

PARTS LIST (continued)

Position	Parts	Type
R194	Carbon film resistor	RT13-0.166W-10KΩJ
RS830	Carbon film resistor	RT13-0.166W-10KΩJ
R886	Carbon film resistor	RT13-0.166W-10KΩJ
R887	Carbon film resistor	RT13-0.166W-10KΩJ
W405	Carbon film resistor	RT13-0.166W-10KΩJ
RS842	Carbon film resistor	RT13-0.166W-10KΩJ
R305	Carbon film resistor	RT13-0.166W-12KΩJ
R313	Carbon film resistor	RT13-0.166W-12KΩJ
R415	Carbon film resistor	RT13-0.166W-15KΩJ
R522	Carbon film resistor	RT13-0.166W-15KΩJ
L833	Carbon film resistor	RT13-0.166W-15KΩJ
R711	Carbon film resistor	RT13-0.166W-18KΩJ
R714	Carbon film resistor	RT13-0.166W-18KΩJ
R183	Carbon film resistor	RT13-0.166W-18KΩJ
R515	Carbon film resistor	RT13-0.166W-22KΩJ
R556	Carbon film resistor	RT13-0.166W-22KΩJ
R233	Carbon film resistor	RT13-0.166W-27KΩJ
R235	Carbon film resistor	RT13-0.166W-27KΩJ
RS002	Carbon film resistor	RT13-0.166W-27KΩJ
RS004	Carbon film resistor	RT13-0.166W-27KΩJ
R131	Carbon film resistor	RT13-0.166W-33KΩJ
R585	Carbon film resistor	RT13-0.166W-47KΩJ
R185	Carbon film resistor	RT13-0.166W-47KΩJ
RS811A	Carbon film resistor	RT13-0.166W-47KΩJ
RS812A	Carbon film resistor	RT13-0.166W-47KΩJ
RS820	Carbon film resistor	RT13-0.166W-47KΩJ
RS823	Carbon film resistor	RT13-0.166W-47KΩJ
J210	Carbon film resistor	RT13-0.166W-47KΩJ
R314	Carbon film resistor	RT13-0.166W-51KΩJ
R561	Carbon film resistor	RT13-0.166W-51KΩJ
R562	Carbon film resistor	RT13-0.166W-51KΩJ
R132	Carbon film resistor	RT13-0.166W-100KΩJ
R203	Carbon film resistor	RT13-0.166W-100KΩJ
R205	Carbon film resistor	RT13-0.166W-100KΩJ
R225	Carbon film resistor	RT13-0.166W-100KΩJ
R759	Carbon film resistor	RT13-0.166W-100KΩJ
RS001	Carbon film resistor	RT13-0.166W-100KΩJ
R723	Carbon film resistor	RT13-0.166W-100KΩJ

PARTS LIST (continued)

Position	Parts	Type
R426	Carbon film resistor	RT13-0.166W-150KΩJ
R554	Carbon film resistor	RT13-0.166W-150KΩJ
R220	Carbon film resistor	RT13-0.166W-220KΩJ
R440	Carbon film resistor	RT13-0.166W-220KΩJ
R722	Carbon film resistor	RT13-0.166W-220KΩJ
R701	Carbon film resistor	RT13-0.166W-390KΩJ
R725	Carbon film resistor	RT13-0.166W-1MΩJ
R304	Carbon film resistor	RT15-0.5W-1ΩJ
R323	Carbon film resistor	RT15-0.5W-150ΩJ
R323A	Carbon film resistor	RT15-0.5W-1KΩJ
R403	Carbon film resistor	RT15-0.5W-1KΩJ
RX02	Carbon film resistor	RT15-0.5W-1.2KΩJ
R555	Carbon film resistor	RT15-0.5W-47KΩJ
R245	Metal film resistor	RJ14-0.25W-4.7KΩF
R310	Metal oxide film resistor	RY21-0.5W-220ΩJ
RF563	Metal oxide film resistor	RY21-1W-1ΩJ
R443	Metal oxide film resistor	RY21-1W-1KΩJ
R446	Metal oxide film resistor	RY21-1W-2.2KΩJ
R581	Metal oxide film resistor	RY21-1W-2.2KΩJ
R581A	Metal oxide film resistor	RY21-1W-2.2KΩJ
R537	Metal oxide film resistor	RY21-2W-27ΩJ
R525	Metal oxide film resistor	RY21-2W-68ΩJ
R404	Metal oxide film resistor	RY21-2W-330ΩJ
RX01	Metal oxide film resistor	RY21-2W-8.2KΩJ
R141	Metal oxide film resistor	RY21-2W-15KΩJ
R551	Metal oxide film resistor	RY21-2W-15KΩJ
R552	Metal oxide film resistor	RY21-2W-15KΩJ
R568	Metal oxide film resistor	RY21-2W-22KΩJ
RF565	Metal oxide film resistor	RY21-2W-1ΩJ
R524	Wirewound resistor	RXC4-6W-15ΩJ
R520	Solid resistor	RS11-0.5W-120KΩK
R520	Solid resistor	RI40-0.5W-120KΩK
R521	Solid resistor	RS11-0.5W-120KΩK
R521	Solid resistor	RI40-0.5W-120KΩK
R502	Wirewound resistor	RXC6-H3-10W-2.2ΩJ
RF565A	Wirewound resistor	RXC4-6W-3.9ΩK
R435	Wirewound resistor	RXC4-6W-8.2ΩK
RF569	Fuse resistor	RF10-1W-1ΩJ

PARTS LIST (continued)

Position	Parts	Type
RF569	Fuse resistor	RF11-1W-1ΩJ
RF481	Fuse resistor	RF11-2W-1.5ΩJ
RP551	Glass glazed potentiometer	WI06-2Y-0.125W 2KΩ A
RV501B	Glass glazed resistor	VR68-1W-2.7MΩJ
RV501B	Glass glazed resistor	RI81-1W-2.7MΩJ
RT501A	Thermistor	232266296709(BC96709)
RT501A	Thermistor	MZ73-7ΩM
C710	Ceramic capacitor	CC1-63V-06a-C-15PFJ
C238	Ceramic capacitor	CC1-63V-06a-C-18PFJ
C709	Ceramic capacitor	CC1-63V-06a-C-18PFJ
C240	Ceramic capacitor	CC1-63V-06a-C-39PFJ
C239	Ceramic capacitor	CT1-63V-06a-2B4-470PFK
C108	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
C234	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
C301	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
C260	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
C788	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
CS809A	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
CS809B	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
C109	Ceramic capacitor	CT1-63V-06a-2B4-1500PFK
C110	Ceramic capacitor	CT1-63V-06a-2B4-1500PFK
C111	Ceramic capacitor	CT1-63V-06a-2B4-1500PFK
C201	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C203	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C205	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C206	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C210	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C218	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C226	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C235	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C251	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C255	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C257	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C269	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C513	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C703	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C708	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C712	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ

PARTS LIST (continued)

Position	Parts	Type
C713	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C766A	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C182	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C198B	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C191	Ceramic capacitor	CT1-63V-08a-2B4-3300PK
C193	Ceramic capacitor	CT1-63V-08a-2B4-3300PK
C416	Ceramic capacitor	CT1-63V-08a-2B4-3300PK
C321A	Ceramic capacitor	CC1-500V-06C-SL-18PFJ
C415	Ceramic capacitor	CT1-500V-06c-2B4-390PK
C401	Ceramic capacitor	CT1-500V-10c-2B4-1000PK
C402	Ceramic capacitor	CT1-500V-14c-2B4-3900PK
C554	Ceramic capacitor	CT81-1KV-08c-2B4-470PK
C503	Ceramic capacitor	CT81-1KV-10c-2B4-1000PFM
C504	Ceramic capacitor	CT81-1KV-10c-2B4-1000PFM
C505	Ceramic capacitor	CT81-1KV-10c-2B4-1000PFM
C506	Ceramic capacitor	CT81-1KV-10c-2B4-1000PFM
C518	Ceramic capacitor	CT81-1KV-10c-2B4-1000PFM
C552A	Ceramic capacitor	CT81-2KV-08c-2B4-220PK
CX02	Ceramic capacitor	CT81-2KV-08c-2B4-220PK
C551	Ceramic capacitor	CT81-2KV-10c-2B4-470PK
C516	Ceramic capacitor	CT81-2KV-12c-2B4-680PK
C436	Ceramic capacitor	CT81-2KV-12c-2B4-680PK
CR531	Ceramic capacitor	CT81-250VAC-2B4-470PK
CR532	Ceramic capacitor	CT81-250VAC-2B4-470PK
C534	Ceramic capacitor	CT81-250VAC-2E4-2200PFM
C216	Aluminum electrolytic capacitor	CD110-16V-47 μ FM
C707	Aluminum electrolytic capacitor	CD110-16V-47 μ FM
C181	Aluminum electrolytic capacitor	CD110-16V-47 μ FM
C212	Aluminum electrolytic capacitor	CD110X-16V-100 μ FM
C195	Aluminum electrolytic capacitor	CD110X-16V-100 μ FM
CS830A	Aluminum electrolytic capacitor	CD110X-16V-100 μ FM
C122	Aluminum electrolytic capacitor	CD110X-16V-470 μ FM
C250	Aluminum electrolytic capacitor	CD110X-16V-470 μ FM
C500	Aluminum electrolytic capacitor	CD110X-16V-470 μ FM
C538	Aluminum electrolytic capacitor	CD110X-16V-470 μ FM
C574	Aluminum electrolytic capacitor	CD110X-16V-470 μ FM
C564	Aluminum electrolytic capacitor	CD110X-16V-1000 μ FM
C199	Aluminum electrolytic capacitor	CD110X-25V-470 μ FM

PARTS LIST (continued)

Position	Parts	Type
C303	Aluminum electrolytic capacitor	CD110X-25V-470 μ FM
C306	Aluminum electrolytic capacitor	CD110X-25V-1000 μ FM
C565	Aluminum electrolytic capacitor	CD110X-25V-2200 μ FM
C403	Aluminum electrolytic capacitor	CD110X-35V-47 μ FM
C302	Aluminum electrolytic capacitor	CD110X-35V-100 μ FM
C563	Aluminum electrolytic capacitor	CD110X-35V-1000FM
C242	Aluminum electrolytic capacitor	CD110-50V-0.47 μ FM
C244	Aluminum electrolytic capacitor	CD110-50V-0.47 μ FM
C256	Aluminum electrolytic capacitor	CD110-50V-0.47 μ FM
C208	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C230	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C236	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C321	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C444	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C266	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C285	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
CS829A	Aluminum electrolytic capacitor	CD110-50V 1 μ FM
C896A	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C895A	Aluminum electrolytic capacitor	CD110-50V-1 μ FM
C131	Aluminum electrolytic capacitor	CD110-50V-2.2 μ FM
C141	Aluminum electrolytic capacitor	CD110-50V-4.7 μ FM
C304	Aluminum electrolytic capacitor	CD110-50V-4.7 μ FM
C246	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C705	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C733	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C777	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C274	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C711	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS801	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS802	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS806	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS808	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS809	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS811	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS811A	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS807	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS815	Aluminum electrolytic capacitor	CD110-50V-10 μ FM

PARTS LIST (continued)

Position	Parts	Type
CS820	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS825	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS829	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS830	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
C443	Aluminum electrolytic capacitor	CD81-160V-4.7 μ FM
C561	Aluminum electrolytic capacitor	CD288-160V-220 μ FM
CX01	Aluminum electrolytic capacitor	CD288H-250V-22 μ FM
C507	Aluminum electrolytic capacitor	CD293-200V-270 μ FM
C422	Aluminum electrolytic capacitor	CD71-50V-4.7 μ FM
C726	Polyester film capacitor	CL21X-50V-0.033 μ FJ
C726	Polyester film capacitor	CL11X-50V-0.033 μ FK
C229	Polyester film capacitor	CL12-50V-0.056 μ FK
C229	Polyester film capacitor	CL11X-50V-0.056 μ FK
C254	Polyester film capacitor	CL12-50V-0.056 μ FK
C254	Polyester film capacitor	CL11X-50V-0.056 μ FK
C404	Polyester film capacitor	CL12-50V-0.056 μ FK
C404	Polyester film capacitor	CL11X-50V-0.056 μ FK
C214	Polyester film capacitor	CL12-50V-0.1 μ FK
C214	Polyester film capacitor	CL11X-50V-0.1 μ FK
C308	Polyester film capacitor	CL12-100V-0.033 μ FK
C308	Polyester film capacitor	CL11X-100V-0.033 μ FK
C307	Polyester film capacitor	CL12-100V-0.1 μ FK
C307	Polyester film capacitor	CL11X-100V-0.1 μ FK
C204	Polyester film capacitor	CL21X-50V-0.015 μ FJ
C228	Polyester film capacitor	CL21X-50V-0.015 μ FJ
C515	Polyester film capacitor	CL21X-50V-0.018 μ FJ
C112	Polyester film capacitor	CL21X-50V-0.022 μ FJ
C202	Polyester film capacitor	CL21X-50V-0.022 μ FJ
C517	Polyester film capacitor	CL21X-50V-0.033 μ FJ
C514	Polyester film capacitor	CL21X-50V-0.1 μ FK
C220	Polyester film capacitor	CL21X-50V-0.22 μ FK
C192	Polyester film capacitor	CL21X-50V-0.22 μ FK
C194	Polyester film capacitor	CL21X-50V-0.22 μ FK
C222	Polyester film capacitor	CL21X-50V-0.47 μ FK
C437	Polyester film capacitor	CL21X-50V-0.47 μ FK
C442	Polypropylene capacitor	CBB13-400V-0.39 μ FJ
C501	Polypropylene capacitor	MKP3355-275V-0.1 μ FM
C502	Polypropylene capacitor	MKP3355-275V-0.1 μ FM

PARTS LIST (continued)

Position	Parts	Type
C435	Polypropylene capacitor	CBB81-1.6KV-7200PFJ
C435	Polypropylene capacitor	CBB81-1.6KV-7200PFJ
C435	Polypropylene capacitor	CBB81-1.6KV-7200PFJ
L104	Fixed inductor	LGB0606-1μHJ
L202	Fixed inductor	LGB0606-10μHK
L204	Fixed inductor	LGB0606-10μHK
L705	Fixed inductor	LGB0606-10μHK
L287	Fixed inductor	LCB0606-15μHJ
L833A	Fixed inductor	LGB0606-68μHJ
L431	Feed-through inductor	ZZ008
L441	Horizontal amplitude coil	TLN0028A
L406	Horizontal linearity inductor	HXT39
J067	Feed-through inductor	TEM2001
L201	IF transformer	ST6030
L502	Filtering inductor	LCL-F15(JU4.757.001)
L503	Filtering inductor	LCL-F16(JU4.757.002)
T401	Line drive transformer	BCT-5(JU4.739.031)
T511	Switch transformer	BCK24328L
T432	FBT	BSC66J(JU4.799.029)
VD704	Diode	W05Z3.6A
VD704	Diode	HZ4C3
VD704	Diode	RD3.6EL
VD533	Diode	W05Z5.6C
VD533	Diode	MTZJ5.6C
VD561	Diode	W05Z6.2C
VD561	Diode	MTZJ6.2C
VD404	Diode	W05Z7.5C
VD404	Diode	MTZJ7.5C
VD519	Diode	W05Z7.5C
VD519	Diode	MTZJ7.5C
VD587A	Diode	W05Z10B
VD587A	Diode	MTZJ10B
VD586	Diode	W05Z16B
VD586	Diode	MTZJ16B
VDX02	Diode	W05Z18B
VD302	Diode	1Z75
VD261	Diode	1N4148
VD261	Diode	2CK75D

PARTS LIST (continued)

Position	Parts	Type
VD262	Diode	1N4148
VD262	Diode	2CK75D
VD263	Diode	1N4148
VD263	Diode	2CK75D
VD403A	Diode	1N4148
VD403A	Diode	2CK75D
VD405	Diode	1N4148
VD405	Diode	2CK75D
VD431	Diode	1N4148
VD431	Diode	2CK75D
VD514	Diode	1N4148
VD514	Diode	2CK75D
VD516	Diode	1N4148
VD516	Diode	2CK75D
VD518	Diode	1N4148
VD518	Diode	2CK75D
VD584	Diode	1N4148
VD584	Diode	2CK75D
VD208	Diode	1N4148
VD208	Diode	2CK75D
VD191	Diode	1N4148
VD191	Diode	2CK75D
VD813A	Diode	1N4148
VD813A	Diode	2CK75D
VDS001	Diode	1N4148
VDS001	Diode	2CK75D
VDS002	Diode	1N4148
VDS002	Diode	2CK75D
VD441	Diode	RM11C
VD501	Diode	RL205
VD502	Diode	RL205
VD503	Diode	RL205
VD504	Diode	RL205
VDX01	Diode	2CZRU2
VD551	Diode	2CZ44-06E
VD551	Diode	RG2
VD301	Diode	ZEM01Z
VD553	Diode	2CZ1834

PARTS LIST (continued)

Position	Parts	Type
VD554	Diode	2CZ1834
VD557	Diode	2CZ1834
VD517	Diode	2CZES1
VD555A	Diode	2CZEU1C
VD555A	Diode	EU1C
VD515	Photo coupler	LTV-816
V581	Triode	3DG2688-L
V511	Triode	3CG1015-Y
V511	Triode	2SA1015-Y
V702	Triode	3CG1015-Y
V702	Triode	2SA1015-Y
V191	Triode	3CG1015-Y
V191	Triode	2SA1015-Y
V181	Triode	3DG1815-Y
V181	Triode	2SC1815-Y
V231	Triode	3DG1815-Y
V231	Triode	2SC1815-Y
V553	Triode	3DG1815-Y
V553	Triode	2SC1815-Y
V585	Triode	3DG1815-Y
V585	Triode	2SC1815-Y
V586	Triode	3DG1815-Y
V586	Triode	2SC1815-Y
V703	Triode	3DG1815-Y
V703	Triode	2SC1815-Y
V704	Triode	3DG1815-Y
V704	Triode	2SC1815-Y
VS001	Triode	3DG1815-Y
VS001	Triode	2SC1815-Y
VS002	Triode	3DG1815-Y
VS002	Triode	2SC1815-Y
VS812	Triode	3DG1815-Y
VS812	Triode	2SC1815-Y
VS814	Triode	3DG1815-Y
VS814	Triode	2SC1815-Y
VS816	Triode	3DG1815-Y
VS816	Triode	2SC1815-Y
V101	Triode	KSC388C-Y

PARTS LIST (continued)

Position	Parts	Type
V582	Triode	2SD882
V583	Triode	3DD880
V583	Triode	KSC880-Y
V431	Triode	3DG2383-O
V431	Triode	3DG2383-Y
V431	Triode	2SC2383-O
V431	Triode	2SC2383-Y
V431	Triode	KSC2383-O
V431	Triode	KSC2383-Y
V512	Triode	2SC3807
V512	Triode	2SC3807A
N101	IC	LA76814K
D701	IC	CH04T1222(LC86F3248A)
D702	IC	AT24C08
NS801	IC	M52472P
N141	IC	μPC574J
N141	IC	CW574CS
N141	IC	KA33V
F501	Delay fuse	U/C/T 51S-4A-125AC
C201	Crystal oscillator	JA18B-3.579545MHz
G701	Crystal oscillator	JA18D-32.768KHz
Z101	Surface acoustic wave filter	M1958M
XS804	S-Video terminal	PH-S
X801	AV terminals	AVLP-33-9R
S901	Feather touch switch	KA3L6x5x7.5-22-15
S902	Feather touch switch	KA3L6x5x7.5-22-15
U101	Electronic tuner	TDQ-3B8/136-F
XT501	Degaussing coil	XC-21
V432	Triode	3DD1651
V432	Triode	3DD2102
V513	Triode	2SC4458S-M
N301	IC	LA7840
N191	IC	TDA7057AQ
N503	IC	L7805CV
N503	IC	AN7805
N503	IC	CW7805CS
J240	Jumper	5mm
J028	Jumper	5mm
J01	Jumper	5mm

PARTS LIST (continued)

Position	Parts	Type
J02	Jumper	5mm
J127	Jumper	5mm
J200	Jumper	5mm
J501	Jumper	5mm
R149	Jumper	5mm
L511	Jumper	5mm
006	Jumper	7.5mm
081	Jumper	7.5mm
W406	Jumper	7.5mm
J009	Jumper	7.5mm
J012	Jumper	7.5mm
W455	Jumper	7.5mm
J101	Jumper	7.5mm
J005B	Jumper	7.5mm
R788	Jumper	7.5mm
J189	Jumper	7.5mm
J001	Jumper	7.5mm
J002	Jumper	7.5mm
J011	Jumper	7.5mm
J015	Jumper	7.5mm
J018	Jumper	7.5mm
J025	Jumper	7.5mm
J027	Jumper	7.5mm
J043	Jumper	7.5mm
J048	Jumper	7.5mm
J059	Jumper	7.5mm
J066	Jumper	7.5mm
J075	Jumper	7.5mm
J078	Jumper	7.5mm
J082	Jumper	7.5mm
J085	Jumper	7.5mm
J090	Jumper	7.5mm
J100	Jumper	7.5mm
J106	Jumper	7.5mm
J107	Jumper	7.5mm
J111	Jumper	7.5mm
J129	Jumper	7.5mm
J130	Jumper	7.5mm

PARTS LIST (continued)

Position	Parts	Type
J131	Jumper	7.5mm
J168	Jumper	7.5mm
J169	Jumper	7.5mm
J180	Jumper	7.5mm
J182	Jumper	7.5mm
J210B	Jumper	7.5mm
J217	Jumper	7.5mm
J231	Jumper	7.5mm
J234	Jumper	7.5mm
J235	Jumper	7.5mm
J239	Jumper	7.5mm
J242	Jumper	7.5mm
J243	Jumper	7.5mm
J245	Jumper	7.5mm
J427	Jumper	7.5mm
J500	Jumper	7.5mm
J510	Jumper	7.5mm
J611	Jumper	7.5mm
J619	Jumper	7.5mm
R321	Jumper	7.5mm
R777	Jumper	7.5mm
VD209	Jumper	7.5mm
VD587	Jumper	7.5mm
VD588	Jumper	7.5mm
R146	Jumper	7.5mm
R147	Jumper	7.5mm
R148	Jumper	7.5mm
R289	Jumper	7.5mm
851	Jumper	10mm
400	Jumper	10mm
W441	Jumper	10mm
W401	Jumper	10mm
W554	Jumper	10mm
W511	Jumper	10mm
J109	Jumper	10mm
J068	Jumper	10mm
J080	Jumper	10mm
J035	Jumper	10mm

PARTS LIST (continued)

Position	Parts	Type
J042	Jumper	10mm
J046	Jumper	10mm
J054	Jumper	10mm
J056	Jumper	10mm
J065	Jumper	10mm
J073	Jumper	10mm
J076	Jumper	10mm
J104	Jumper	10mm
J124	Jumper	10mm
J126	Jumper	10mm
J138	Jumper	10mm
J142	Jumper	10mm
J150	Jumper	10mm
J151	Jumper	10mm
J160	Jumper	10mm
J167	Jumper	10mm
J191	Jumper	10mm
J199	Jumper	10mm
J206	Jumper	10mm
J240B	Jumper	10mm
J340	Jumper	10mm
J341	Jumper	10mm
J350	Jumper	10mm
J412	Jumper	10mm
W443	Jumper	10mm
J624	Jumper	10mm
RS886	Jumper	10mm
RS810	Jumper	10mm
RS811	Jumper	10mm
801	Jumper	12.5mm
802	Jumper	12.5mm
W586	Jumper	12.5mm
W599	Jumper	12.5mm
W512	Jumper	12.5mm
J007	Jumper	12.5mm
J026	Jumper	12.5mm
J050	Jumper	12.5mm
J086	Jumper	12.5mm

PARTS LIST (continued)

Position	Parts	Type
J123	Jumper	12.5mm
J133	Jumper	12.5mm
J140	Jumper	12.5mm
J141	Jumper	12.5mm
J188	Jumper	12.5mm
J224	Jumper	12.5mm
J079A	Jumper	12.5mm
J359	Jumper	12.5mm
W405A	Jumper	12.5mm
355	Jumper	15mm
W556	Jumper	15mm
JS800	Jumper	15mm
J181	Jumper	15mm
J031	Jumper	15mm
J052	Jumper	15mm
J060	Jumper	15mm
J079	Jumper	15mm
J109B	Jumper	15mm
J114	Jumper	15mm
J178	Jumper	15mm
J184	Jumper	15mm
J202	Jumper	15mm
J349	Jumper	15mm
J349A	Jumper	15mm
J357	Jumper	15mm
J555	Jumper	15mm
R422	Jumper	15mm
J037	Jumper	17.5mm
J061	Jumper	17.5mm
J069	Jumper	17.5mm
J120	Jumper	17.5mm
J121	Jumper	17.5mm
J125	Jumper	17.5mm
J144	Jumper	17.5mm
J145	Jumper	17.5mm
J161	Jumper	17.5mm
J171	Jumper	17.5mm
J173	Jumper	17.5mm

PARTS LIST (continued)

Position	Parts	Type
J204	Jumper	17.5mm
J250	Jumper	17.5mm
J606	Jumper	17.5mm
J678	Jumper	17.5mm
JS801	Jumper	17.5mm
J203	Jumper	20mm
J203A	Jumper	20mm
W402	Jumper	20mm
W404	Jumper	20mm
J230	Jumper	20mm
J222	Jumper	20mm
J04	Jumper	20mm
J005	Jumper	20mm
J051	Jumper	20mm
J077	Jumper	20mm
J137	Jumper	20mm
J244	Jumper	20mm
J404	Jumper	20mm
J016	Jumper	25mm
J190	Jumper	25mm
J237	Jumper	25mm
J400	Jumper	25mm
J556	Jumper	25mm
W240	Jumper	25mm
		Parts on KZ PCB
VD921	LED	FG5RD
R988	Carbon film resistor	RT14-0.25W-1KΩJ
N945	IC	HS0038A/A2
N945	IC	HRM3800
N945	IC	SFH506-38
		Parts on AV PCB
CS12	Jumper	5mm
CS14	Jumper	5mm
CS15	Jumper	5mm
RS12	Jumper	7.5mm
RS17	Jumper	7.5mm
RS18	Jumper	7.5mm
X803	AV terminals	AV-1-3PE

PARTS LIST (continued)

Position	Parts	Type
	Parts on CRT RGB PCB	
R902	Carbon film resistor	RT14-0.25W-15ΩJ
R913	Carbon film resistor	RT14-0.25W-56ΩJ
R903	Carbon film resistor	RT14-0.25W-470ΩJ
R905	Carbon film resistor	RT14-0.25W-470ΩJ
R907	Carbon film resistor	RT14-0.25W-470ΩJ
R909	Carbon film resistor	RT14-0.25W-680ΩJ
RW01	Carbon film resistor	RT14-0.25W-680ΩJ
RW02	Carbon film resistor	RT14-0.25W-680ΩJ
RW03	Carbon film resistor	RT14-0.25W-680ΩJ
R904	Carbon film resistor	RT14-0.25W-750ΩJ
R906	Carbon film resistor	RT14-0.25W-750ΩJ
R908	Carbon film resistor	RT14-0.25W-750ΩJ
R911	Carbon film resistor	RT14-0.25W-1KΩJ
R912	Carbon film resistor	RT14-0.25W-1KΩJ
R910	Carbon film resistor	RT14-0.25W-2.7KΩ
R917	Carbon film resistor	RT15-0.5W-1.2KΩJ
R917	Carbon film resistor	RY21-0.5W-1.2KΩJ
R918	Carbon film resistor	RT15-0.5W-1.2KΩJ
R918	Carbon film resistor	RY21-0.5W-1.2KΩJ
R919	Carbon film resistor	RT15-0.5W-1.2KΩJ
R919	Carbon film resistor	RY21-0.5W-1.2KΩJ
R914	Metal oxide film resistor	RY21-2W-18KΩJ
R915	Metal oxide film resistor	RY21-2W-18KΩJ
R916	Metal oxide film resistor	RY21-2W-18KΩJ
C901	Ceramic capacitor	CT1-63V-06a-2B4-330PFK
C902	Ceramic capacitor	CT1-63V-06a-2B4-330PFK
C903	Ceramic capacitor	CT1-63V-06a-2B4-330PFK
C910	Ceramic capacitor	CT81-1KV-10C-2B4-1000PFM
C909	Ceramic capacitor	CT81-400VAC-11C-2E4-1000PFM
C909	Ceramic capacitor	CD85-E2GA102MYHS
C909	Ceramic capacitor	CT71-400VAC-10d-2E4-1000PFM
C906	Aluminum electrolytic capacitor	CD110X-16V-470μFM
C907	Aluminum electrolytic capacitor	CD110-50V-0.47μFM
C904	Aluminum electrolytic capacitor	CD110-50V-10μFM
C905	Aluminum electrolytic capacitor	CD110-50V-22μFM
C908	Aluminum electrolytic capacitor	CD110X-250V-22μFM
C908	Aluminum electrolytic capacitor	UVR2E220MHA1AA

PARTS LIST (continued)

Position	Parts	Type
L901	Fixed inductor	LGB0606-10 μ HK
D901	Diode	1N4148
D901	Diode	2CK75D
D902	Diode	1N4148
D902	Diode	2CK75D
D903	Diode	1N4148
D903	Diode	2CK75D
D904	Diode	1N4148
D904	Diode	2CK75D
D905	Diode	1N4148
D905	Diode	2CK75D
D906	Diode	1N4148
D906	Diode	2CK75D
V905	Triode	3CG1015-Y
V905	Triode	2SA1015-Y
V904	Triode	3DG1815-Y
V904	Triode	2SC1815-Y
V901	Triode	3DG2482(FA-1)
V901	Triode	3DG2688-L
V902	Triode	3DG2482(FA-1)
V902	Triode	3DG2688-L
V903	Triode	3DG2482(FA-1)
V903	Triode	3DG2688-L
GZ01	GZS CRT socket	GZS10-2-108
W901	Jumper	7.5mm
W910	Jumper	10mm
R920	Jumper	20mm
		Other Parts
VE901	21" CRT	A51KQK99X01
VE901	21" CRT	A51JFC82X13(C)
B301	Electric speaker	YDT513-A2-5W-8 Ω
B302	Electric speaker	YDT513-B2-5W-8 Ω
XS501	Power cord	RVVZ-2U2M-C17
S501	Power switch	KDC-A04-MU171
		If using small-neck CRT, remove the following parts from the CRT RGB PCB when using large-neck CRT.
GZ01	GZS CRT socket	GZS10-2-108
W901	Jumper	7.5mm

PARTS LIST (continued)

Position	Parts	Type
W910	Jumper	10mm
R920	Jumper	20mm
		If using small-neck CRT, add the following parts to the CRT RGB PCB when using large-neck CRT.
GZ01	GZS CRT socket	GZS8-6-1F
W002	Jumper	7.5mm
W902	Jumper	7.5mm
W903	Jumper	7.5mm
W904	Jumper	7.5mm
W905	Jumper	10mm
R920	Jumper	20mm
		If using Rainbow or Shanghai Novel small-neck CRT, remove the following parts from the parts list when using Seg, Samsung or LG CRT.
		Remove the following parts from the main PCB.
RF481	Fuse resistor	RF10-1W-1.5ΩJ
RF481	Fuse resistor	RF11-1W-1.5ΩJ
C182	Ceramic capacitor	CT1-63V-08a-2F4-10nFZ
C436	Ceramic capacitor	CT81-2KV-12c-2B4-680PFK
C435	Polypropylene capacitor	CBB81-1.6KV-7200PFJ
L406	Horizontal linearity inductor	HXT39
		Remove other parts.
VE901	21" CRT	A51KQK99X01
VE901	21" CRT	A51JFC82X13(C)
		If using Rainbow or Shanghai Novel small-neck CRT, add the following parts to the parts list when using Seg, Samsung or LG CRT.
		Add the following parts to the main PCB.
RF481	Fuse resistor	RF10-1W-3.3ΩJ
RF481	Fuse resistor	RF11-1W-3.3ΩJ
C436	Ceramic capacitor	CT81-2KV-12c-2B4-470PFK
C435	Polypropylene capacitor	CBB81-1.6KV-6800PFJ
C435	Polypropylene capacitor	CBB81-1.6KV-6800PFJ
C435	Polypropylene capacitor	CBB81-1.6KV-6800PFJ
L406	Horizontal linearity inductor	AC0021
VDH001	Diode	1N4148
VDH001	Diode	2CK75D

SERVICE MANUAL

PARTS LIST (continued)

PARTS LIST (continued)

Position	Parts	Type
		AT2002 adds the following parts on basis of AT2002S.
		Parts on Main PCB
WV01	Jumper	5mm
WL01	Jumper	5mm
J211	Jumper	5mm
C582PA	Aluminum electrolytic capacitor	CD110-50V-1uFM
X801	AV terminals	AVLP-23-4
		Parts on AV PCB
X803	AV terminals	AV-1-2PE
		AT2002 remove the following parts from the parts list of AT2002S.
		Parts on Main PCB
RS803	Carbon film resistor	RT13-0.166W-100ΩJ
RS803B	Carbon film resistor	RT13-0.166W-100ΩJ
RS810A	Carbon film resistor	RT13-0.166W-100ΩJ
RS812	Carbon film resistor	RT13-0.166W-100ΩJ
RS818	Carbon film resistor	RT13-0.166W-100ΩJ
RS822	Carbon film resistor	RT13-0.166W-100ΩJ
RS851	Carbon film resistor	RT13-0.166W-100ΩJ
R296	Carbon film resistor	RT13-0.166W-1KΩJ
RS801	Carbon film resistor	RT13-0.166W-1KΩJ
RS802	Carbon film resistor	RT13-0.166W-1KΩJ
RS824	Carbon film resistor	RT13-0.166W-1KΩJ
RS003	Carbon film resistor	RT13-0.166W-1KΩJ
RS001	Carbon film resistor	RT13-0.166W-15KΩJ
RS002	Carbon film resistor	RT13-0.166W-27KΩJ
RS004	Carbon film resistor	RT13-0.166W-27KΩJ
RS820	Carbon film resistor	RT13-0.166W-47KΩJ
RS823	Carbon film resistor	RT13-0.166W-47KΩJ
CS809A	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
CS809B	Ceramic capacitor	CT1-63V-06a-2B4-1000PFK
CS829A	Aluminum electrolytic capacitor	CD110-50V-1uFM
CS801	Aluminum electrolytic capacitor	CD110-50V-10μFM
CS802	Aluminum electrolytic capacitor	CD110-50V-10μFM
CS807	Aluminum electrolytic capacitor	CD110-50V-10μFM

PARTS LIST (continued)

Position	Parts	Type
CS808	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS809	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS820	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
CS825	Aluminum electrolytic capacitor	CD110-50V-10 μ FM
X801	AV terminals	AVLP-33-9R
XS804	S-Video terminal	PH-S
VDS001	Diode	1N4148
VDS001	Diode	2CK75D
VDS002	Diode	1N4148
VDS002	Diode	2CK75D
VS001	Triode	3DG1815-Y
VS001	Triode	2SC1815-Y
VS002	Triode	3DG1815-Y
VS002	Triode	2SC1815-Y
VS816	Triode	3DG1815-Y
VS816	Triode	2SC1815-Y
J200	Jumper	5mm
J501	Jumper	5mm
J200	Jumper	5mm
J501	Jumper	5mm
J217	Jumper	7.5mm
J242	Jumper	7.5mm
J245	Jumper	7.5mm
W406	Jumper	7.5mm
J068	Jumper	10mm
W443	Jumper	10mm
W554	Jumper	10mm
RS810	Jumper	10mm
J224	Jumper	12.5mm
W586	Jumper	12.5mm
W599	Jumper	12.5mm
W556	Jumper	15mm
W404	Jumper	20mm
		Parts on AV PCB
CS14	Jumper	5mm
RS17	Jumper	7.5mm
X803	AV terminals	AV-1-3PE